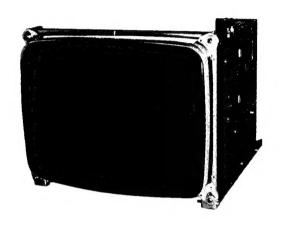
Service Manual

Color Computer Monitor MODEL TX-1441AE Chassis No. X54



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SAFETY PRECAUTIONS

1 CAUTION

No modification of any circuit should be attempted. Service work should only be performed after you are thoroughly familiar with all of the following safety checks and servicing guide lines.

2 SAFETY CHECK

Care should be taken while servicing this CRT display because of the high voltage used in the deflection circuits. These voltages are exposed in such area as the associated flyback and yoke circuits.

3 FIRE & SHOCK HAZARD

- 3-1 Insert an isolation transformer between the CRT display and AC power line before servicing the chassis.
- 3-2 In servicing pay attention to original lead dress especially in the high voltage circuit. If a short circuit is found, replace all parts which have been overheated as a result of the short circuit.
- 3-3 All the protective devices must be reinstalled per original design.
- 3-4 Soldering must be inspected for possible cold solder joints, frayed leads, damaged insulation, solder splashes or sharp solder points. Be certain to remove all foreign material.

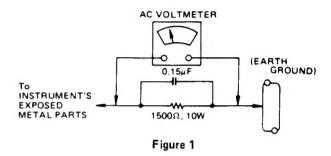
4 LEAKAGE CURRENT COLD CHECK

- 4-1 Unplug the AC cord and connect a jumper between the two prongs on the plug.
- 4-2 Turn the CRT display power switch "on"
- 4-3 Measure the resistance value with an ohmmeter between the jumpered AC plug and each exposed metallic part on the CRT display such as the metal frame screwheads, control shafts, etc. When the exposed metallic part has a return path to the chassis, the reading should be 1.8 megaohm minimum

5 LEAKAGE CURRENT HOT CHECK

- 5-1 Plug the AC cord directly into the AC outlet. Do not use an isolation transformer during this check.
- 5-2 Connect a 1500 ohm, 10 watt resistor, paralleled by a 0.15μ F capacitor between each exposed metallic part and a good earth ground (as shown in Figure 1).
- 5-3 Use an AC voltmeter with 1000 ohm/volt or more sensitivity and measure the AC voltage across the combination 1500 ohm resistor and $0.15\mu F$ capacitor.
- 5-4 Move the resistor connection to each exposed metallic part and measure the voltage.
- 5-5 Reverse the polarity of the AC plug in the AC outlet and repeat the above measurement.
- 5-6 Voltage measured must not exceed 7.5 volt RMS, from any exposed metallic part to ground. A leakage current tester may be used in the above hot check, in which case any current measured must not exceed 5.0 milliamp. In the case of a meaurement exceeding the 5.0 milliamp value a rework is required to eliminate the chance of a shock hazard.

Note: High voltage is present when this CRT display is operating. Always discharge the anode of the picture tube to the display chassis to prevent shock hazard.



6 IMPLOSION PROTECTION

All Panasonic picture tubes are equipped with an integral implosion protection system, but care should be taken to avoid damage and scratching during installation. Use only Panasonic replacement picture tubes.

7 X-RADIATION

WARNING: The only potential source of X-Radiation is the picture tube. However when the high voltage circuitry is operating properly there is no possibility of X-Radiation problem. The basic precaution which must be exercised is to keep the high voltage at the following factory-recommended level.

Note: It is important to use an accurate periodically calibrated high voltage meter.

- 7-1 To measure the high voltage, use a high impedance high voltage meter, connect (—) to chassis and (+) to the CRT anode button.
- 7-2 Turn the Brightness control fully counterclockwise.
- 7-3 Measure the high Voltage. The high voltage meter should indicate at the following factory-recommended level:
- 7-4 If the upper meter indication exceeds the maximum level, immediate service is required to prevent the possibility of premature component failure.
- 7-5 To prevent X-Radiation possibility, it is essential to use the specified picture tube.
- 7-6 The nominal high voltage is 25KV and must not exceed 27.5K at zero beam current at rated voltage.

IMPORTANT SAFETY NOTICE

There are special components used in Panasonic CRT displays which are important for safety. These parts are identified by the international symbol Δ on the schematic diagram and on the replacement parts list. It is essential that these critical parts should be replaced with manufacture's specified parts to prevent X-RADIATION, shock, fire or other hazards. Do not modify the original design without written permission of the Panasonic Industrial Company or this will void the original parts and labor guarantee.

SPECIFICATIONS -

1. SCOPE

The purpose of this specification is to describe the frame type color display monitor which is able to function for MULTI modes.

1.1 FEATURES

- (1) This monitor all frequencies between 15.5 kHz and 36 kHz.
- (2) It is compatible with the IBM PC, PC/XT, PC/AT, PS2 and look-alikes.
- (3) It is compatible the IBM Color Graphics Adapter, the IBM Enhanced Graphics Adapter. the IBM Professional Graphics Controller and other IBM compatible graphics adapter.
- (4) The swivel base allows adjustment of the vertical angle and horizontal direction of the monitor to the most suitable position.
- (5) It offers both TTL and ANALOG signal inputs, and in the ANALOG mode can display an unlimited palette of colors depending on the graphics board and software being used.

1.2 PANASYNC SPECIAL FEATURES

- (1) PANASONIC World-famous technology, SST DY improves greatly, misconvergence and distortion.
- (2) 2-WAY 16 Colors 2 kinds of 16 colors available, Yellow colored 16-colors, and Brown colored 16-colors.

2. MECHANICAL DESCRIPTION

2.1 Dimensions

Height: Width:

279 mm (11.0") typ.

330 mm (13.0") typ.

Depth:

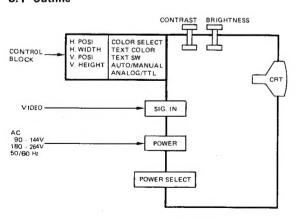
408 mm (16.1") typ.

Net weight: 12.2 kg typ.

(Monitor only)

3. CONSTRUCTION

3.1 Outline



3.1.1 Auto/Manual switch

This switch selects either the IBM mode when AUTO or the manual mode when MANIJAL

When this switch is AUTO, MONITOR automatically works in the IBM mode and adjusts itself to the scanning frequency, resolution and color requirements of the IBM compatible graphics adapter CGA/ EGA/PGC being used.

When this switch is MANUAL, the user must manually select the number of colors (8/16/64) needed by the graphics adapter being used with the COLOR SWITCH (see 3.1.3 below).

Refer to instructions accompanying the graphics adapter being used for information on how many colors the adapter can display.

3.1.2 Color switch

The three color configurations (8/16/64) necessary when using non-IBM compatible graphics adapters can be set using No. 1 and 2 of the dip switches as shown below. Refer to instructions accompanying the graphics adapter being used for information on how many colors the adapter can display.

Color Mode		WITCH (1303)	
	No. 1	No. 2	
8 Colors	OFF OF		
16 Colors (Yellow)	(Yellow) ON		
16 Colors (Brown)	ors (Brown) OFF		
64 Colors	ON	ON	

Note:

These switches should be set correctly in relation to the input signal of the graphics adapter being used. Refer to instructions accompanying the graphics adapter for information on the input signal and refer to No. 3.1.4 below.

3.1.3 TTL/ANALOG switch

Used to select an input video signal-either TTL or ANALOG - of the graphics adapter. It is important to determine whether the input signal of the graphics adapter being used is ANALOG or TTL prior to connecting the adapter with your personal computer. Refer to instructions accompanying the graphics adapter for information on the input signal.

3.1.4 Text switch

This switch controls the text mode of MONITOR.

When it is ON, the text of the display will appear in one color selected by the TEXT COLOR SWITCH (No. 3, 4 and 5 of the dip switch on the REAR of MONITOR), regardless of the colors of the software program being used.

When it is OFF, the color of the software program being used will again be displayed. The diagram below of the dip switches shows how to display text in your choice of seven colors.

	DIP SWITCH (SW1303)					
TEXT COLOR	3	4	5			
	R.	G	В			
RED	ON	OFF	OFF			
GREEN	OFF	ON	OFF			
BLUE	OFF	OFF	ON			
YELLOW	ON	ON	OFF			
CYAN	OFF	ON	ON			
MAGENTA	ON	OFF	ON			
WHITE	ON	ON	ON			

The text switch works only in the TTL mode.

3.2 CRT characteristis

Size:

33 cm (14 inch) diagonal

Matrix:

Black opaque material

Matrix type:

Negative guard band

Faceplate type: Contrast enhancement,

Direct Etched

M34JDJ80X

CRT type No.

Phosphor:

P22

Persistance: Array:

Short

Dot trios

Trio pitch:

0.31 mm typ. at center

4. ELECTRIC PERFORMANCE

4.1 Power Supply

Input voltage:

AC 90 - 144V/180 - 264V

Input frequency: 48 ~ 62 Hz

Input current: 0.8A max. (at 230V AC)

Power:

90W max.

4.2 Input signals

VIDEO	TTL level positive Analog 0.6V p-p/75 Ω positive
	Separate sync. TTL level Horizontal sync. Positive/Negative Vertical sync. Positive/Negative
SYNC.	Composite sync. TTL level Positive/Negative
	Composite sync. On green video Sync. 0.3V p-p Negative (Video 0.6V p-p positive)

4.3 Synchronization

Horizontal	15.5 to 36 kHz
Vertical	50 to 100 Hz

4.4 Signal timing

See page 9.

4.5 Video out

Amplifier response

The video amplifier shall produce a drive signal at the cathodes of the CRT of sufficient amplitude to produce a spot luminance of maximum luminance (RA, GA, BA, RB, GB, BB = H), with rise and fall times of less than 30 nsec from 10% to 90% pulse level.

5. OPTICAL CHARACTERISTICS

5.1 Image test condition

Character:

All "H" character

Color:

Green 2/3 level

Brightness

controls:

Max. (without background)

Contrast control: Max.

View direction: Parallel to the CRT axis

Ambient

Temperature: Room temperature Supply voltage: AC 230V, 50 Hz

Terrestrial

magnetism: Horizontal field 0 Gauss

Vertical field 0.4 Gauss

Mode:

Note:

M2 signal

V. Position

control:

VR431 Set to center of

screen using VR431.

Note: All measurements shall be made under

normal conditions after an intial warm-

Normal conditions are these which satis-

up time of more than 20 minutes.

fy image test condition.

(Condition of each following item is normal condition unless otherwise stated). normal condition unless otherwise state

5.2 Image

5.2.1 Image size

Horizontal: 250 ± 5 mm $(9.84 \pm 0.2")$ Vertical: 187.5 ± 5 mm $(7.38 \pm 0.2")$ Testing condition is normal condition.

5.2.2 Image position

Image is within the area in figure 1. IA - BI \leq 4 mm (0.157")

Testing condition is normal condition.

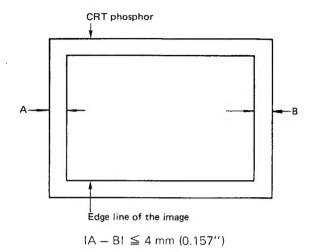


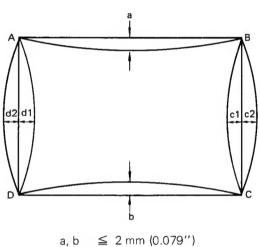
Figure 1

5.2.3 Distortion

(A) Pincushion

See figure 2.

Upper (a) Less than 2 mm (0.079")
Lower (b) ... Less than 2 mm (0.079")
Right (c1 or c2) and Left (d1 or d2)
..... Less than 2 mm (0.079")
Input signal is a crosshatch pattern.
Other conditions are as stated in 5.1
Image test condition.



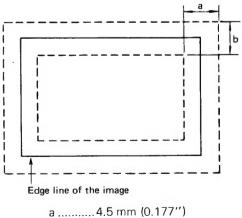
a, b \leq 2 mm (0.079") c1, c2 d1, d2 \leq 2 mm (0.079")

Figure 2

(B) Rectangularness & Parallelogram distortion Edge of the image is within the area indicated by the dotted line in figure 3.

a 4.5 mm (0.177")

Image test condition.



a 4.5 mm (0.177") b 3 mm (0.118")

Figure 3

(C) Linearity

Horizontal and vertical linearity shall be less than 7%.

See figure 4.

Input signal is a crosshatch pattern. Other conditions are as stated in 6.1 Image test condition.

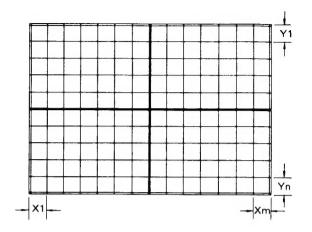


Figure 4

HORIZONTAL LINEARITY =
$$\frac{X (MAX) - X (MIN)}{X (MAX) + X (MIN)} \times 100 (X) \le 7\%$$

VERTICAL LINEARITY =
$$\frac{Y (MAX) - Y (MIN)}{Y (MAX) + Y (MIN)} \times 100 (X) \le 7\%$$

Maximum and minimum value should not be adjacent to each other

X (MAX) = Maximum distance between vertical lines from X1 to Xm

X (MIN) = Maximum distance between vertical lines from X1 to Xm

Y (MAX) = Maximum distance between horizontal lines from Y1 to Yn

Y (MIN) = Maximum distance between horizontal lines from Y1 to Yn

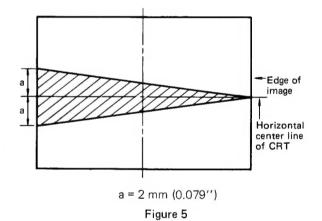
(D) Rotation

Horizontal center line of the image shall be within the shaded area in figure 5.

a 2 mm (0.079")

Input signal is a crosshatch pattern. Other conditions are as stated in 6.1

Image test condition.



(E) Convergence

See figure 6.

Mis-convergence in

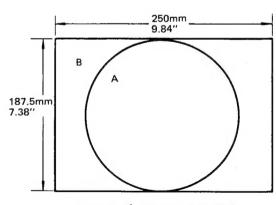
area (A) \leq 0.3 mm (0.0118")

Mis-convergence in

area (B) $\leq 0.5 \, \text{mm} (0.0197'')$

Note: Should be measured under the following conditions.

- 1) Terrestrial Magnetism without horizontal field (O Gauss). With vertical field of 0.4 Gauss
- 2) At room temperature
- 3) Input signal; Cross hatch R, G, B mixed colors.



area A \leq 0.3 mm (0.0118")

area B $\leq 0.5 \, \text{mm} \, (0.0197'')$

Figure 6

5.3 Image size variation

Notes and test conditions	Image size variation from the normal image size
Rotation of brightness VR	Within 4 mm (0.157") (Horizontal and Vertical)
AC line voltage varied 180 to 264 volts (90 - 144V)	Within ± 4 mm (0.157") (Horizontal and Vertical)
External ambient temperature varied 25 ± 25°C	Within ± 4 mm (0.157") (Horizontal and Vertical)

Testing condition is normal condition.

6. OVERALL PERFORMANCE

6.1 Resolution

Horizontal 810 Pixels Vertical 670 Pixels

6.2 Insulation

More than 100 M $\!\Omega\!$ (Between AC line and chassis).

6.3 Jitter

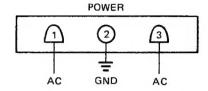
Less than 1 dot Invisible at a distance of 45 cm (17.7") from CRT surface.

6.4 Moiré

According to the timing of input signal, there are possibillities of visible moiré.

7. CONNECTOR

7.1 Power connector



PIN NO. 1. AC (LIVE)
2. GND (F/G)
3. AC (NEUTRAL)

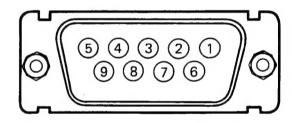
CONNECTOR	MONI	TOR	USER SIDE, S	iee Note 1
201150	Mfr		Mfr	
POWER		(350767-1) (350561-1)	Female contact	(350766-1) (350570-1)

Note 1. --- User side connectors are just for your reference.

7.2 Signal connector

D-SUB TYPE 9P: FEMALE PIN

SCREW: Inch Type



PIN ASSIGNMENT OF IBM GRAPHICS ADAPTOR

IBM ADAPTERS PIN ASSIGNMENT	COLOR GRAPHICS TTL 16 COLORS	ENHANCED TTL 64/16 COLORS	PROFESSIONAL GRAPHICS ANALOG
1	GROUND	GROUND	RED (NOTE 1)
2	GROUND	SECONDARY RED	GREEN (NOTE 1)
3	RED	PRIMARY RED	BLUE (NOTE 1)
4	GREEN -	PRIMARY GREEN	COMPOSITE SYNC
5	BLUE	PRIMARY BLUE	MODE CONTROL
6	INTENSITY	SECONDARY GREEN/INTENSITY	RED GROUND
7	NON-CONNECTION	SECONDARY BLUE	GREEN GROUND
8	HORIZONTAL SYNC	HORIZONTAL SYNC	BLUE GROUND
9	VERTICAL SYNC	VERTICAL SYNC	GROUND

PIN ASSIGNMENT OF OTHER COMPUTERS

SIGNAL Pin Assignment		ΠL		ANALOG			
	8 Colors 16 Colors		64 Colors	Separate Sync.	Composite Sync.	Sync. On Green	
1		GROUND	1	RED (NO		Ξ 1)	
2			Secondary RED	·		Green H/V Sync. (Note 2)	
3	RED		Primary RED	BLUE (NOTE 1)			
4	GP	EEN	Primary Green	H. Sync.	H/V Sync.		
5	ВІ	LUE	Primary BLUE	V. Sync.	•••••		
6		Intensity	Secondary Green				
7	• • • •		Secondary Blue				
8		H. Sync. / H/V Sy	nc.		GROUND		
9	V. Sync.						

[&]quot; " means GROUND or NON-CONNECTION.

SIGNAL LEVEL

All signal level, except for those listed below, is TTL.

NOTE 1, means 0.6 Vo-p (VIDEO)

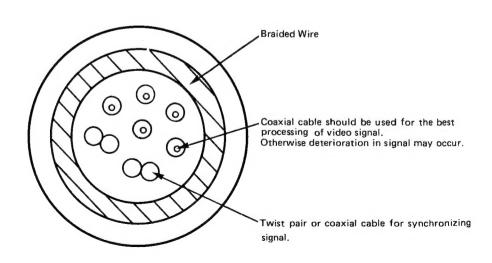
NOTE 2, means 0.6 Vo-p (VIDEO), 0.3 Vp-p (SYNC)

7.3 Signal cable

This monitor doesn't provide the signal cable. Please prepare a shield cable of the coaxial type to get the good image.

Necessary of sectional diagram of a signal cable

< An example >



7.4 Standard signal timing (preset timing)

	EGA				PGC ANALOG				
	16 Colors		64 Cc	64 Colors		Low Resolution Mode (Mode L)		High Resolution Mode (Mode H)	
PIXEL PERIOD	69.797	nSEC	61.51	nSEC	40.000	nSEC	40.000	nSEC	
PIXEL RATE	14.3182	MHz	16.257	MHz	25.000	MHz	25.000	MHz	
Horizontal Frequency	15.7	KHz	21.85	KHz	30.63	KHz	30.63	KHz	
Line Time Total	63.66	μ SEC	45.76	μ SEC	32.647	μSEC	32.647	μSEC	
ACTIVE	44.67	μ SEC	39.4	μSEC	25.607	μSEC	25.607	μSEC	
BLANKING	18.99	μSEC	6.36	μ SEC	7.04	μ SEC	7.04	μSEC	
FRONT PORCH	7.26	μSEC	0	μSEC	0.20	μSEC	0.20	μSEC	
SYNC PULSE	4.47	nSEC	3.94	μSEC	4.48	μSEC	4.48	μSEC	
BACK PORCH	7.26	nSEC	2.42	μSEC	2.36	μSEC	2.36	μSEC	
Vertical Frequency	60	Hz	60	Hz	60.06	Hz	60.06	Hz	
Frame Time Total	16.67	mSEC	16.67	mSEC	16.650	mSEC	16.650	mSEC	
ACTIVE	12.7	mSEC	16.02	mSEC	13.058	mSEC	15.670	mSEC	
BLANKING	3.94	mSEC	0.64	mSEC	3.591	mSEC	0.979	mSEC	
FRONT PORCH	1.59	mSEC	0	mSEC	1.404	mSEC	0.097941	mSEC	
SYNC PULSE	0.19	mSEC	0.36	mSEC	0.065294	mSEC	0.065214	mSEC	
BACK PORCH	2.16	mSEC	0.28	mSEC	2.122	mSEC	0.81618	mSEC	
ACTIVE DOTS	640×	200	640×	350	640×	400	640×	480	

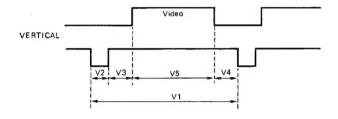
NOTE

1) SCANNING MODENON-INTERLACED

2) IMAGE DUTY 100%

7.4.1 Signal Timing (Separate Sync)

Video HORIZONTAL Н1



Horizontal (1/H1)15.5 - 36 kHz Frequency Line Time Total (H1)64.5 - 27.8 μsec (H2 + H3)Blanking + H4)

$$10 < \frac{\text{H1 - H5 - 6.0}}{\text{H1}} \; (\mu \text{sec}) \times 100\%$$

 $3 < \frac{H1 - H5 - 4.5}{H1}$ (µsec) x 100%

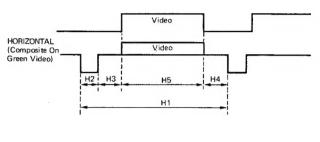
Front Porch	(H4)	>0	μsec.
Sync Pulse	(H2)	>1.5	μsec.
Back Porch	(H3)	> 1.2	μsec.
0 . 5	(110 : 110)	> = 0	-

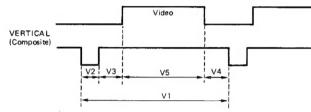
Sync + Back porch (H2 + H3) μsec. > 5.0

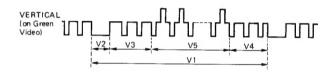
Vertical Frequency (1/V1)50 - 100 Hz Frame Time Total (V1) 20 - 10 msec Blanking (V2 + V3 +V4) >0.6 msec Front Porch (V4)>0 msec Sync Pulse (V2)0.05 - 0.7 msec Back Porch 0.6 < V2 + V3(V3)msec

* Note: Range 1 = 15.5 - 19 kHz Range $2 = 19 - 36 \, \text{kHz}$

7.4.2 Signal Timing (Composite Sync and Sync on Green Video)







Horizontal (1/H1)Frequency 15.5 - 36 kHz Line Time Total 64.5 - 27.8 (H1) *µ*sec Blanking (H2 + H3 +H4) * Range 1:

 $10 < \frac{H1 - H5 - 6.0}{H1}$ (µsec)

* Range 2 : $3 < \frac{H1 - H5 - 4.5}{H1} (\mu sec) \times 100\%$ (H4) >0 µsec.

Sync Pulse (H2)> 1.5µsec Back Porch (H3)>1.2 μ sec Sync + Back porch (H2 + H3) >5.0 μsec. Vertical (1/V1)Frequency 50 - 100 Hz Frame Time Total (V1) 20 - 10 msec Blanking (V2 + V3 +>1.0 V4) msec

Front Porch (V4) >0 msec Sync Pulse (V2)< 0.2 msec Back Porch (V3) >0.8 msec

Front Porch

Display colors

Example of Color Function Table for TTL Input

EGA 16 Colors: Function Table [Vertical Sync Polarity: Positive]

		16 C	olors			Output Leve	el	0-111	No	te 1
No.	GB(I)	RA	GA	BA	R%	G%	В%	Color Level	Cont.	Bright
1	0	0	0	0	0	0	0	Black	×	×
2	0	0	0	1	0	0	66	Blue	×	0
3	0	0	1	0	0	66	0	Green	×	0
4	0	0	1	1	0	66	66	Cyan	×	0
5	0	1	0	0	66	0	0	Red	×	0
6	0	1	0	1	66	0	66	Magenta	×	0
7	0	1	1	0	66	66	0	Brown	0	0
8	0	1	1	1	66	66	66	Light Gray	×	0
9	1	0	0	0	33	33	33	Dark Gray	0	0
10	1	0	0	1	33	33	100	Light Blue	0	0
11	1	0	1	0	33	100	33	Light Green	0	0
12	1	0	1	1	33	100	100	Light Cyan	0	0
13	1	1	0	0	100	33	33	Light Red	0	0
14	1	1	0	1	100	33	100	Light Magenta	0	0
15	1	1	1	0	100	100	33	Yellow	0	0
16	1	1	1	1	100	100	100	White	0	0

Note 1 : External control availability "O" means available "X" means unavailable

EGA 64 Colors : Function Table Vertical Sync polarity : Negative

			Input Vid	eo Signa			Rela	tive Output I	Level	00100	No	te 1
No.	RB	GB	BB	RA	GA	ВА	R%	G%	В%	COLOR	Cont.	Bright
1 2 3 4 5 6 7 8	0000000	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	0 0 0 0 1 1 1	0 0 1 1 0 0	0 1 0 1 0 1	0 0 0 0 66 66 66 66	0 66 66 0 0 66 66	0 66 0 66 0 66 0	Black L. L. Blue L. L. Green L. L. Cyan L. L. Red L. L. Magenta L. L. Yellow L. L. White	x x x x x x	x 0 0 0 0
9 10 11 12 13 14 15 16	000 00000	0000000	1 1 1 1 1 1 1 1	0 0 0 0 1 1 1	0 0 1 1 0 0	0 1 0 1 0 1	0 0 0 66 66 66 66	0 66 66 0 0 66 66	33 100 33 100 33 100 100	D. Blue H. L. Blue	000000000000000000000000000000000000000	0 0 0 0 0
17 18 19 20 21 22 23 24	00000000	1 1 1 1 1 1	0 0 0 0 0	0 0 0 0 1 1 1	0 0 1 1 0 0	0 1 0 1 0 1	0 0 0 66 66 66 66	33 33 100 100 33 33 100	0 66 0 66 0 66	D. Green H. L. Green	0 0 0 0 0 0 0	0 0 0 0 0 0
25 26 27 28 29 30 31 32	0000000	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1	0 0 0 1 1 1 1	0 0 1 1 0 0	0 1 0 1 0 1	0 0 0 66 66 66 66	33 33 100 100 33 33 100	33 100 33 100 33 100 33 100	D. Cyan H. L. Cyan	0 0 0 0 0	0 0 0 0 0 0
33 34 35 36 37 38 39 40	1 1 1 1 1 1 1	0000000	0 0 0 0 0 0 0	0 0 0 0 1 1 1	0 0 1 1 0 0	0 1 0 1 0 1	33 33 33 33 100 100 100	O O 66 66 66	0 66 0 66 0 66	D. Red H. L. Red	0 0 0 0 0 0	000000000000000000000000000000000000000
41 42 43 44 45 46 47 48	111111	0000000	1 1 1 1 1	0 0 0 0 1 1 1	0 0 1 1 0 0 1 1	0 1 0 1 0 1	33 33 33 33 100 100 100	0 66 66 0 0 66 66	33 100 33 100 33 100 33 100	D. Magenta H. L. Magenta	0 0 0 0 0 0	0 0 0 0 0 0
49 50 51 52 53 54 55 56	1 1 1 1 1 1	1 1 1 1	0 0 0 0 0 0 0	0 0 0 1 1 1 1 1	0 0 1 1 0 0 1 1	0 1 0 1 0 1	33 33 33 33 100 100 100	33 33 100 100 33 33 100	0 66 0 66 0 66	D. Yellow H. L. Yellow	0 0 0 0 0 0	0 0 0 0 0 0 0
57 58 59 60 61 62 63 64	* * * * * * * * * * * * * * * * * * * *	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1	0 0 0 1 1 1 1 1	0 0 1 1 0 0 1 1	0 1 0 1 0 1	33 33 33 33 100 100 100	33 33 100 100 33 33 100	33 100 33 100 33 100 33 100	D. White H. L. White	0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0

Note 1: See Note 1 of prior page.

H. L. = High Light (Brighter)

L. L = Low Light

D = Dark

8. FAULT AND DEFECT CRITERIA

Zone	Zone				В	
Zone dimensions (m	m)	V 4	127 × 178		Rest	
Permissible major defects	Air bubble (average diameter, mm)	More than 0.76 More than 0.66		0.91~ 1.10	0.76~1.10	
	Black spot, stain, hole and open air bubble (average diameter, mm)			0.91~1.10	0.66~1.10	
	Maximum permissible number	0		2	3	
	Total		3			
	Minimum allowable distance among defects (mm)	75		75		
Permissible minor defects	Air bubble (average diameter, mm)	0.50~0.75		0.50~0.75		
derects	Black spot, stain, hole and open air bubble (average diameter, mm)	0.50~0.65		0.50~ 0.65		
	Maximum permissible number Each zone		5			9
		Total		1	1	
Permissible defects any circle of 50 mm	Air bubble (average diameter, mm)	0.50~0.75	0.25~0.75	0.25	~0.75	
diameter	Black spot, stain, hole and open air bubble (average diameter, mm)		0.50~0.65	0.50~0.65	0.50	~0.65
	Maximum permissible number	2	5			
	Minimum allowable distance among defects (mm)		3			
Elongated air bubble	Width (mm)		0.13~0.25	0.26~0.50	0.13~0.25	0.26~0.50
(permissible size)	Length (mm)		Less than 9.0	Less than 5.0	Less than 10.0	Less than 6.0

- Note: 1) This is also applied to the distance to major defects.
 - 2) This should be evaluated by its average diameter, and then relevant standards of air bubble are applied except maximum permissible number of each zone and minimum allowable distance among defects. (Even if the average diameter of elongated bubble exceeds that of major defects, this is treated as a permissible major defects.)

9. COLOR CRT PHOSPHOR DEFECTIVE STANDARD

Defective			Ne	New Standard		
Le	evel	Item	E	xample	A. Q. L.	Min. spacing between
•	at	Dot trio missed over 3 adjacent trios	R G B B R G C G B R	R G B R G B R G B O	0	
Α	a2	Same color dots missed over 3 adjacent dots	® 0 0 0 0 ® 0 ® 0 0	0 ® 0 0 0 0 ® 0 0 0 0 ®	0	
	b1	Dot trio missed 2 adjacents	R G B O R G B	(R) (G) (C) (B) (R) (C) (C) (C) (B) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C	0	
В	b2	2 dots missed out of 1 trio 2 adjacents trios	(G) (B) (C) (R) (G) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C	® © ○ ○ ○ ® © ○ ○ ○ ○	0	
	b3	Same color dots missed 2 adjacent	0 © 0 0 0 0 © 0 0 0 0	0 8 0 0 0 0 0	1 defect × 3 colors	Between other color 20 mm
	c1	1 trio missed	0 0 0 0 (B) (R) (G)	0 B 0 0 0 R G 0 0 0	2	Between trio 20 mm
С	c2	2 dots missed out of 1 trio	0 6 8 0 0	0 0 0 B 0 R 0 0	2	Between trio 20 mm
	с3	1 dot missed	0 © 0 0 0 0 0 0	0 0 0 0 ® 0 0 0	Total 6 dots	Between same color dots 20 mm
Missing some portion of one dot		portion of one dot	Definition (S)	Missing dot ← ①		О → ок
				- L - L × 50% >		- L - 5%
			A. Q. L.	Less than 5 within the circ	cle of 50 mr	n ϕ
Min. spacing between defect		between defect		20 mm		
		on one CRT		Less than 6 defects		
Others	s		 Same as left Below the spacing standard shall be judged aga with adjacent standard. 			

10. ENVIRONMENTAL CHARACTERISTICS

10.1 Ambient temp., humidity and altitude

	Operating	Non-ope- rating	Storage and ship- ment
Temp.	Note 0 to 50 degrees C	-40 to 65 degrees C	-40 to 65 degrees C
Humidi- ty	5 to 90% no con- densation	5 to 90% no con- densation	5 to 90% no con- densation
Altitude	3,000 m Max. (10,000 ft)	12,000 m Max. (40,000 ft)	12,000 m Max. (40,000 ft)

Note

*CAUTION: Installation to your system

- 1) Never be hermetically shielded.
- Give an appropriate ventilation (Air flow) to cool down the monitor below 50 degrees C in the worst case for the longer life.

Please keep them for the long life.

10.2 Vibration and Shock

10.2.1 VIBRATION

The color monitor must pass the following vibration test.
(Packed condition)

1) Frequency ... 5 to 55 Hz

(Sweep cycle 120 seconds)

2) Length of time for testing

Vertical 60 minutes

Horizontal .. 60 minutes

(Front and Rear:

30 minutes)

(Right and Left:

30 minutes)

3) Acceleration of Vibration

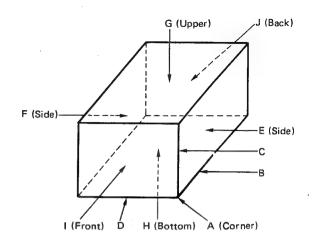
Vertical 1.25G

Horizontal ...0.75G

10.2.2 Shock

The color monitor must pass the following drop shock test. (Packed condition)

	Height	Times
A,B,C,D	50 cm	Totally
E,F,G,H,I,J	60 cm	10 times



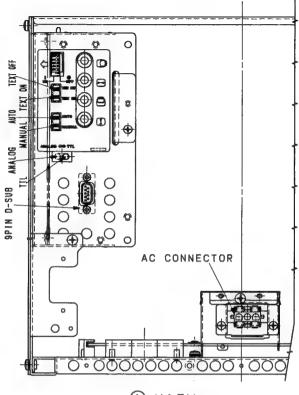
Shock is given to A, B, C, D, E, F, G, H, I and G totally 10 times.

10.3 SAFETY SPECIFICATION

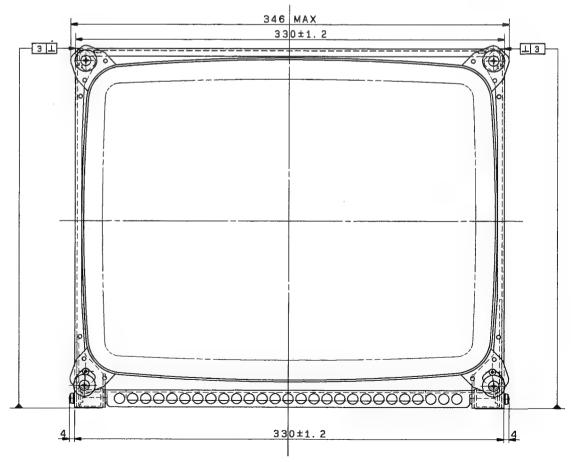
Shall be certified with TÜV, BS415 VDE0871 (A)

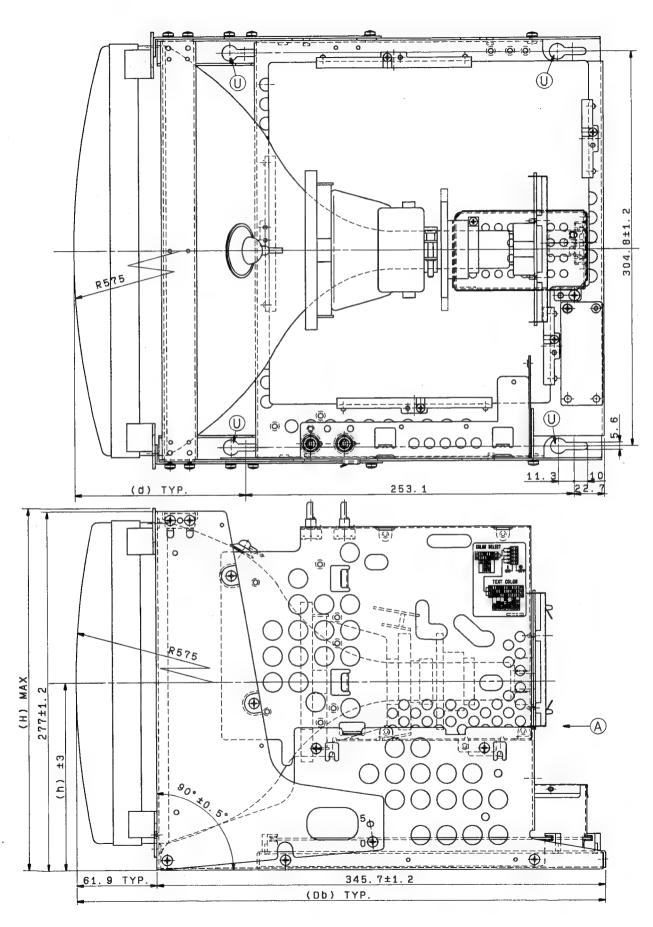
DIMENSIONS

5°	283.6	150.4	119.6	395.3
0°	283.8	144.8	131.8	407.6
CRT TILT	(H) MAX	(h) ± 3	(d) TYP.	(Db) TYP.

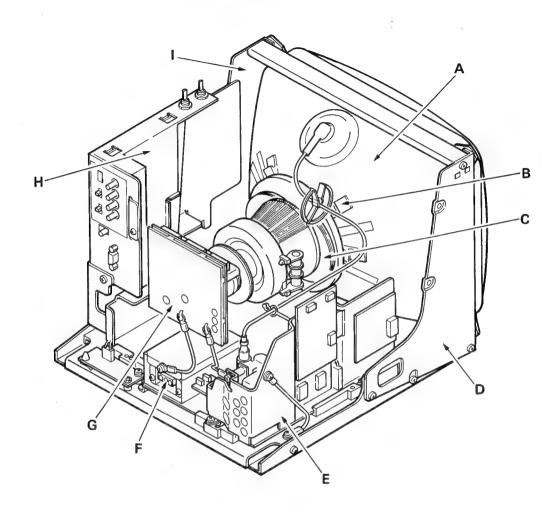


A VIEW



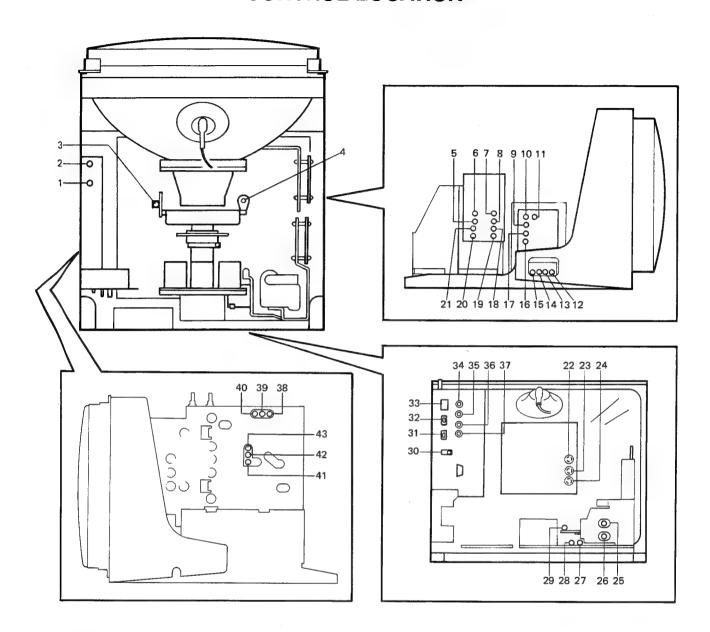


COMPONENT LOCATION -



Α,		CRT M34JDJ80X	F	AC INPUT CONNECTOR TXAJTA3P1427
В.,		WEDGE TMM85511	G	CRT SOCKET BOARD TNP800166-21
С	•••	DEFLECTION YOKE TXALY85327B1	Н	I/F P.W.A TNP800167-31
D.		SIDE PLATE (L) TUW87908	1	SIDE PLATE (R) TUW87909
Ε.		MAIN P.W.A TNP890253-31		

CONTROL LOCATION



- 1 BRIGHTNESS (VR1301)
- 2 CONTRAST (VR1300)
- 3 DIFFERENTIAL RESISTOR
- 4 DIFFERENTIAL COIL
- 5 SUB H. POSITION (VR533)
- 6 SUB H. POSITION (VR532)
- 7 SUB H. WIDTH (VR553)
- 8 SUB H. WIDTH (VR554)
- 9 SUB V. HEIGHT (VR405)
- 10 SUB V. HEIGHT (VR404)
- 11 SUB V. HEIGHT (VR408)
- 12 H. HOLD (VR501)
- 13 H. FERREN (VR502)
- 14 V. PCC (VR751)

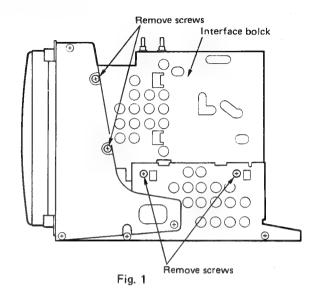
- 15 V. LIN (VR402)
- 16 SUB V. HEIGHT (VR407)
- 17 SUB V. HEIGHT (VR406)
- 18 SUB H. WIDTH (VR555)
- 19 SUB H. WIDTH (VR556)
- 20 SUB H. POSITION (VR535)
- 21 SUB H. POSITION (VR534)
- 22 LOW LIGHT (B) (VR3372)
- 23 LOW LIGHT (G) (VR3371)
- 24 LOW LIGHT (R) (VR3370)
- 25 FOCUS CONTROL
- 26 SCREEN CONTROL
- 27 H. CENT (VR551)
- 28 +B ADJ (VR841)

- 29 SUB BRIGHT (VR 361)
- 30 ANALOG/TTL SW (SW1301)
- 31 AUTO/MANUAL SW (SW1302)
- 32 TEXT ON/OFF SW (SW1304)
- 33 COLOR SELECT SW (SW1303)
- 34 H. POSITION (VR531)
- 35 H. WIDTH (VR552)
- 36 V. POSITION (VR431)
- 37 V. HEIGHT (VR403)
- 38 PED ADJ (VR1305)
- 39 R. GAIN (VR1301)
- 40 B. GAIN (VR1303)
- 41 SUB CONTRAST (VR1309)
- 42 2/3 D-A (VR1311)
- 43 1/3 D-A (VR1312)

DISASSEMBLY INSTRUCTIONS

Interface Block Removal

- 1. Remove the four screws that fasten the interface block to the side plate (right) and side plate mount.
- Disconnect the CN102B connector from the interface board.
- 3. Straighten the clamper that fastens the ferrite core, and remove the ferrite core.
- 4. Remove three screws on the shield cover.
- 5. Disconnect the CN1301, CN1304, CN1305 and CN-1306 connectors from the interface board.
- 6. Disconnect the V301, V302, and V303 phone jack connectors from the interface board.
- 7. Remove the four screws that fasten the interface board to the chassis.
- 8. Raise the interface board as shown and remove it.



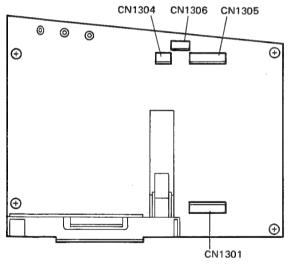


Fig. 3

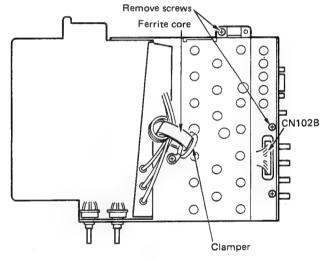


Fig. 2

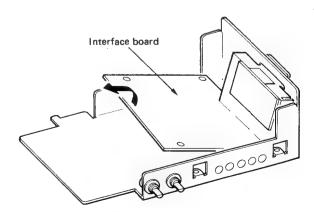


Fig. 4

CRT Socket Board Removal

- 1. Remove the ground wire terminal screw.
- 2. Garefully use a knife to slice the silicon adhesive away from the CRT socket.
 - Then unplug the CRT socket board by gently rocking it from side to side while pulling it away from the CRT.
- 3. Disconnect the CN303 and CN304 cable connectors from the CRT socket board.
- 4. Disconnect the CN305, CN306 and CN307 phonejack connectors from the CRT socket board.
- 5. Desolder the CRT socket board shield plate.
- 6. Desolder the G2 and E301 lead wires.
- 7. Open the CRT socket cover using a flat tip screwdriver.
- 8. Desolder the focus lead wires on the socket.

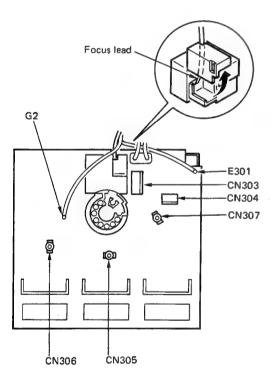


Fig. 7

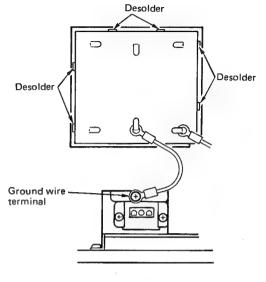


Fig. 5

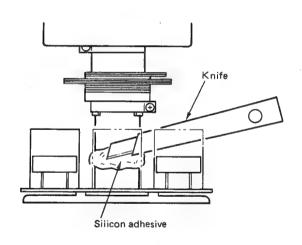


Fig. 6

Sub Board Removal

- 1. Disconnect the CN401B connectors from the Subboard (TNP890130Y).
- 2. Remove the screw that fastens the subboard.
- Push a locking support with pliers as shown and raise the subboard.
- 4. Push the other locking support with pliers in the same way and remove the subboard.
- 5. Disconnect the CN502B and CN503B connectors from the subboard (TNP890130W).
- 6. Remove the screw that fastens the subboard.
- 7. Push a locking support with pliers as shown and raise the subboard.
- 8. Push the other locking support with pliers in the same way and remove the subboard.

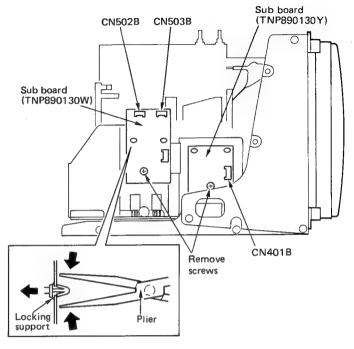


Fig. 8

Main Board Removal

- Discharge the CRT anode to the ground, and disconnect the anode lead from the CRT.
- 2. Remove the ground wire terminal screw.
- 3. Remove the three screws that fasten the main board to the chassis.
- 4. Remove the screws that fasten the rail to the chassis, and remove the rail.
- 5. Slightly pull the main board rearward.
- Disconnect the CN101, CN102A, CN301, CN302, CN303, CN304, CN305A, CN305B, CN306, CN401A, CN501A, CN502A, CN503A and CN851 connectors from the Main board.
- 7. Untwist the cable ties to free the cables.
- 8. Unwrap the cable restraints to free the cables.
- 9. Pull and remove the main board.

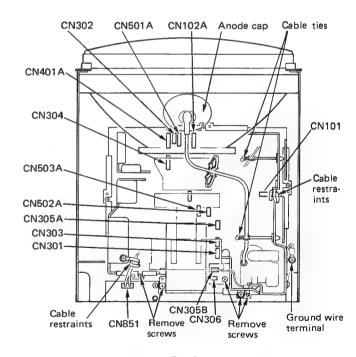


Fig. 9

CRT Removal

The deflection yoke and convergence yoke remains on the CRT during removal.

- 1. Place soft pad on the bench top and then the display unit on it face down.
- 2. Remove the four screws shown at the corners of the diecast chassis.
- 3. Hold the CRT by the neck, and remove the CRT from the chassis.

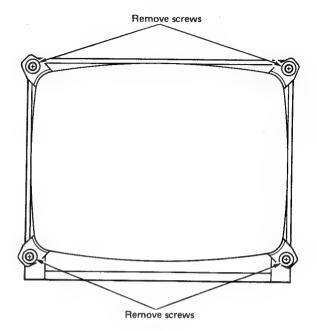


Fig. 10

CAUTION FOR ADJUSTMENT AND REPAIR

- Degaussing is inevitably required at purity adjustment or convergence adjustment,
- 3. If you check or adjust electrical specification or function, more than 20 minutes burn-in is required.
- 2. At the factory, white balance meter is used but we described the data in simple way.
- 4. Reforming of the leadwire is required after your repair work.

CAUTION FOR SERVICING

When servicing or replacing the CRT, high voltage sometimes remains on the anode. So, completely discharge high voltage before servicing or replacing the CRT so as to prevent a shock to the serviceman.

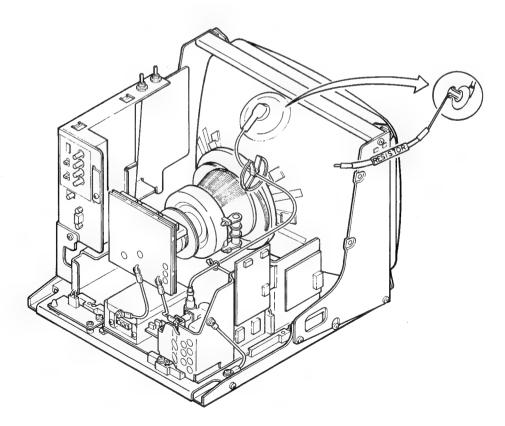
CRT Anode Discharge

- When you check the CRT anode or replace the CRT, discharge the CRT anode to the external conductive coating (aquadag) of CRT, especially when checked right after power turn-off.
- 2. Ground one end of a jumper wire which has a resistor (30kV < resisting pressure 100M Ω) and connect the other point to the CRT anode.

NOTE: Grounding must be done first.

This model has a section that does not share a common ground with the power supply section. The different sections are referred to as the HOT section and the COLD section in the precautions below.

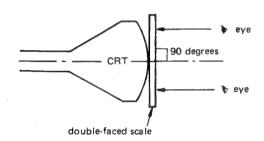
- 1. Do not touch the HOT section and the COLD section at the same time. You may receive an electric shock.
- 2. Do not short the HOT section to the COLD section. This could blow the fuse or damage parts.
- 3. Never measure the HOT section and the COLD section at the same time when using tools such as oscilloscopes or multimeters.
- 4. Always unplug the unit before beginning any operation such as removing the chassis.



ADJUSTMENT PROCEDURE

PRELIMINARY NOTES

- The adjustment procedures in this section require various screen patterns and displays.
- Use a Helmholtz device to adjust this unit with no horizontal magnetic field and a vertical magnetic field of 0.5 Gauss. Inspect the unit under the same conditions.
- The ambient illumination must be less than 10 lux.
- When checking the adjustments, demagnetize with a degaussing coil,
- To be sure image width, height, linearity and distortion proceed as below.



Measure level with respect to tube axis.

STANDARD CONDITION OF ADJUSTMENT **PROCEDURE**

Signal timing:

Standard timing

MODE 2 signal (See page 25)

Display pattern:

Green (2/3 level) "H" charac-

Signal level:

TTL level

Input source:

AC 230 V, 50 Hz

Ambient temperature:

Room temperature

Warm up time:

More than 20 minutes

Brightness control:

Point where back raster dis-

appears

Contrast control:

Fully clockwise

TTL/ANALOG

select switch:

TTL position

AUTO/MANUAL

select switch:

AUTO position

TEXT switch:

OFF position

Color select switch:

2 No. 3 ON ON OFF H. FREERUN control: Center click position

+B ADJ:

Fully turn clockwise

H. WIDTH control:

Center click position

H. POSITION control: Center click position

V. HEIGHT control:

Center click position

V. POSITION control: Set to center of screen with

VR431 in Mode 2

AFC switch:

ON position

Voltage select

connector:

Connect to AC 220V

Magnetic field:

Vertical 0.4 Gauss

Horizontal 0

Signal cable:

3C2V, $\leq 1.8m$ (≤ 70.87 ")

TOOLS REQUIRED

Oscilloscope (dual trace)

Scope probe - Attenuation: 100:1

Attenuation: 10:1'

Digital Voltmeter - Range: 0 to 1000 V DC.

Accurancy: 0.1%

High Voltage probe - Range: 0 to 24kV,

Attenuation: 1000:1, Input Impedance: $1000M\Omega$

 TV color Analyzer II — that reads luminance and chromaticity X and Y coordinates. Calibrate with the Gamma C - 9DT.

- Digital High Voltmeter
- Frequency counter
- AC Power supply Output voltage: 0 to 300V
- Degaussing coil
- Convergence meter
- Double-faced scale

Screwdriver - Tip width: 1/10" (2.5mm)

Length: 6" (15 cm)

Screwdriver - Tip width: 1/10" (2.5mm) Length: 6" (15 cm), non-conductive

Screwdriver — Tip width: 1/10" (2.5mm) Length: 12" (30 cm), non-conductive

- Screwdriver Cross Recessed Head
- Adjustment tool Hex head, non-conductive
- White lacquer

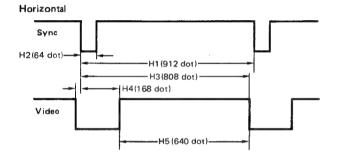
Signal Condition Data for Adjustment

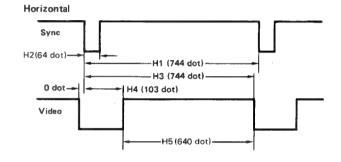
MODE 1 SIGNAL TIMING

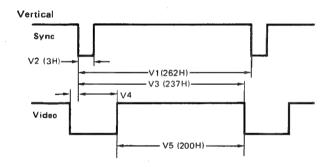
Display area	H (640 dot) x V (200 H)
Character	H (6) x V (7) dot
Block	H (8) x V (8 dot)
Video signal	TTL
Sync signal	TTL separate
Horizontal frequency	15.7 kHz
Vertical frequency	60 Hz
Duty ratio	100%
Clock frequency	14.31821 MHz
Clock period	0.069841 μsec

MODE 2 SIGNAL TIMING

Display area	H (640 dot) x V (350 H)
Character .	H (7) x V (9) dot
Block	H (8) x V (14 dot)
Video signal	TTL
Sync signal	TTL separate
Horizontal frequency	21.85 kHz
Vertical frequency	60 Hz
Duty ratio	100%
Clock frequency	16.257 MHz
Clock period	0.0615119 μsec







Vertical	_
Sync	
V2 (8H)—	V1(364H) V3(364H)
<u>он</u>	V4 (14H)
Video	
,	V5 (350H)

Horizontal Frequency

Horizontal Frequency	<i>'</i>	15.7 kHz
H. Sync	(H1)	63.66 μsec
HD pulse width	(H2)	4.47 μsec
H. BLK start	(H3)	56.4 <i>μ</i> sec
H. BLK stop	(H4)	11.73 μsec
Video width	(H5)	44.67 μsec
Vertical Frequency		60 Hz
Vertical Frequency		00 / 12
V. Sync	(V1)	16.67 msec
	(V1) (V2)	16.67 msec 0.190 msec
V. Sync		
V. Sync VD pulse width	(V2)	0.190 msec

H. Sync	(H1)	45.76 μsec
HD pulse width	(H2)	3.94 µsec
H. BLK start	(H3)	45.7 μsec
H. BLK stop	(H4)	6.34 µ sec
Video width	(H5)	39.4 µsec
Vertical Frequency		60 Hz
V. Sync	(V1)	16.67 msec
VD pulse width	(V2)	0.360 msec
V. BLK start	(V3)	16.67 msec
V. BLK stop	(V4)	0.064 msec
Video width	(V5)	16.02 msec

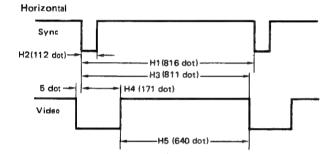
21.85 kHz

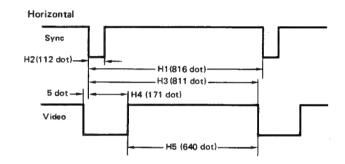
MODE 3 SIGNAL TIMING

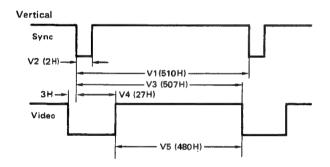
Display area	H (640 dot) x V (480 H)
Character	H (7) x V (9) dot
Block	H (8) x V (12 dot)
Video signal	ANALOG
Sync signal	TTL composite
Horizontal frequency	30.63 kHz
Vertical frequency	60.06 Hz
Duty ratio	100%
Clock frequency	25.000 MHz
Clock period	0.04 µsec

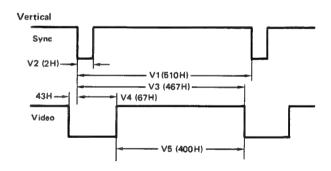
MODE 4 SIGNAL TIMING

Display area	H (640 dot) x V (400 H)			
Character	H (7) x V (9) dot			
Block	H (8) x V (12 dot)			
Video signal	ANALOG			
Sync signal	TTL composite			
Horizontal frequency	30.63 kHz			
Vertical frequency	60.06 Hz			
Duty ratio	100%			
Clock frequency	25.000 MHz			
Clock period	0.04 µsec			







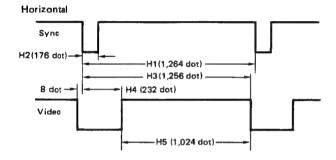


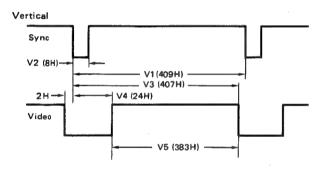
Horizontal Frequency		30.63 kHz
H. Sync	(H1)	32.647 µsec
HD pulse width	(H2)	4.48 μsec
H. BLK start	(H3)	32.447 µsec
H. BLK stop	(H4)	6.84 μsec
Video width	(H5)	25.607 μsec
Vertical Frequency		60.06 Hz
V. Sync	(V1)	16.65 msec
VD pulse width	(V2)	0.0653 msec
V. BLK start	(V3)	16.552 msec
V. BLK stop	(∨4)	0.8810 msec
Video width	(V5)	15.670 msec

Horizontal Frequency		30.63 kHz
H. Sync HD pulse width H. BLK start	(H1) (H2) (H3)	32.647 μsec 4.48 μsec 32.447 μsec
H. BLK stop Video width	(H4) (H5)	6.84 μsec 25.607 μsec
Vertical Frequency		60.06 Hz
V. Sync VD pulse width V. BLK start V. BLK stop Video width	(V1) (V2) (V3) (V4) (V5)	16.650 msec 0.0653 msec 15.246 msec 2.1870 msec 13.058 msec

MODE 5 SIGNAL TIMING

Display area	H (1024 dot) x V (383 H)
Character	H (7) x V (9) dot
Block	H (18) x V (16 dot)
Video signal	ANALOG
Sync signal	TTL separate
Horizontal frequency	35.52 kHz
Vertical frequency	86.8 Hz
Duty ratio	100%
Clock frequency	44.8970 MHz
Clock period	0.0222732 μsec





Horizontal Frequency	,	35.52 kHz
H. Sync	(H1)	28.153 μsec
HD pulse width	(H2)	3.920 µsec
H. BLK start	(H3)	27.975 μsec
H. BLK stop	(H4)	5.167 μ sec
Video width	(H5)	22.808 μsec
Vertical Frequency		86.8 Hz
V. Sync	(V1)	11.515 msec
VD pulse width	(V2)	0.2250 msec
V. BLK start	(V3)	11.458 msec
V. BLK stop	(V4)	0.6750 msec
Video width	(V5)	10.783 msec

Table of Switch Settings in Individual Modes

Item		Mode	1	2	3	4		5			
Analog/TTL	switch		TTL	TTL	Analog	Analog		Ţ	TL		Analog
Manual/aut	o switch		Auto	Auto	Auto	Auto		Ма	nual		Manual
DIP SW	Color select	1	_	_		_	OFF	ON	OFF	ON	
		2	_		_	_	OFF	OFF	ON	ON	
	or (Numerals in s are color table nu	ımbers)	16B (2)	64 (4)	∞	∞	8 (1)	16Y (1)	16B (2)	64 (4)	∞
TEXT SW			OFF	OFF	_	_		ON o	r OFF	L.,,	_
DIP SW	Text color	3		_	_		One	of 8 cc	lors ap	pears	_
		4	_		_	_	depe	ending of	on swit	ch	_
		5	_	_	_	_	SW ON.				
	1 2 3 4		GND	GND	RED	RED	GND		RED		
			_	2nd RED (Rb)	GREEN	GREEN	2nd RED (Rb)		GREEN		
			RED (Ra)	1st RED (Ra)	BLUE	BLUE	1st RED (Ra)		BLUE		
Signal input connector Pin con-			GREEN (Ga)	1st GREEN (Ga)	H.V SYNC	H.V SYNC	1st GREEN (Ga)		H. SYNC		
nection		5	BLUE (Ba)	1st GREEN (Ba)	MODE (H)	MODE (L)	1st B	1st BLUE (Ba)		V. SYNC	
		6	INT. (Gb)	2nd GREEN (Gb)	GND	GND	2nd (GREEN	I (Gb)		GND
		7		2nd BLUE (Bb)	GND	GND	2nd E	BLUE (I	3b)		GND
·		8	H. SYNC	H. SYNC	GND	GND	H. SY	NC			GND
	9		V. SYNC	V. SYNC	GND	GND	V. SYNC		GND		

Notes:

- "--" indicates that the switch is invalid.
- 16B means 16-color display, brown; 16Y, 16-color display, yellow.

Color Table

(1) 8 color

	8 Cc	olors		(Output Leve	el	Color Level	No	ote
No.	RA	GA	BA	R%	G%	В%	-	Cont.	Bright
1	0	0	0	0	0	0	Black	×	×
2	0	0	1	0	0	100	Blue	×	0
3	0	1	0	0	100	0	Green	×	0
4	0	1	1	0	100	100	Cyan	×	0
5	1	0	0	100	0	0	Red	×	0
6	1	0	1	100	0	100	Magenta	×	0
7	1	1	0	100	100	0	Yellow	×	0
8	1	1	1	100	100	100	White	×	0

Note: External control availability

"O" means availability

"X" means unavailability

(2) 16 color (Brown) (Yellow)

		16 C	olors		С	output Lev	⁄el	Color Level		N	ote	
No.	GB(I)	RA	GA	BA	R%	G%	В%	1		Cont.	Bright	
1	0	0	0	0	0	0	0	Black		×	×	
2	0	0	0	1	0	0	66	Blue		×	0	
3	0	0	1	0	0	66	. 0	Green		×	0	
4	0	0	1	1	0	66	66	Cyan		×	0	
5	0	1	0	0	66	0	0	Red		×	0	
6	0	1	0	1	66	0	66	Magenta		×	0	
7	0	1	1	0	66	66	66 0	Brown Brown		0	0	
′	U	'	'	U	00	Yellow Yellow X	Yellow Yellow		×	0		
8	0	1	1	1	66	66	66	Light Gray	<u>' </u>	×	0	
9	1	0	0	0	33	33	33	Dark Gray		0	0	
10	1	0	0	1	33	33	100	Light Blue		0	0	
11	1	0	1	0	33	100	33	Light Green		0	0	
12	1	0	1	1	33	100	100	Light Cyan		0	0	
13	1	1	0	0	100	33	33	Light Red		0	0	
14	1	1	0	1	100	33	100	Light Magenta		0	0	
15	1	1	1	0	100	100	22	Brown	Yellow		0	
19		ı	'		100	100	33	Yellow —		Yellow —		0
16	1	1	1	1	100	100	100	White		0	0	

Note: External control availability

"O" means availability

"X" means unavailability

(3) 64 Color

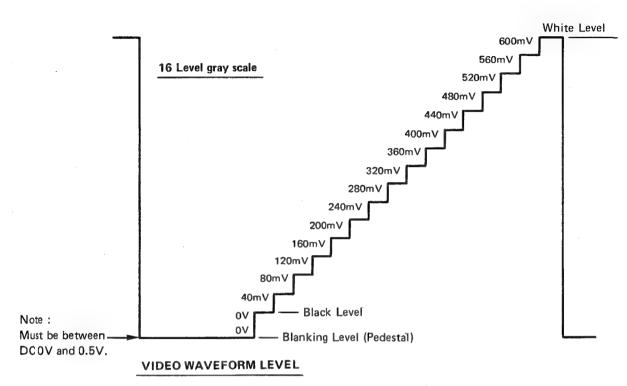
	T		Input Vi	deo Sign	ai		Re	lative Output	Level		Т	
No.	RB	GB	BB	RA	GA	BA	R%		1	COLOR	<u> </u>	lote 1
1 2 3 4 5 6 7 8	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 1 1 1	0 0 1 1 0 0	0 1 0 1 0 1 0	0 0 0 0 66 66 66 66	G% 0 0 66 66 0 0 66 66	8% 0 66 0 66 0 66 0 66	Black L. L. Blue L. L. Green L. L. Cyan L. L. Red L. L. Magenta L. L. Yellow L. L. White	X X X X X X X X X X X X X X X X X X X	Bright
9 10 11 12 13 14 15 16	0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	0 0 0 1 1 1 1 1	0 0 1 0 0 1 1	0 1 0 1 0 1	0 0 0 0 66 66 66 66	0 66 66 0 0 66 66	33 100 33 100 33 100 100 100	D. Blue H. L. Blue	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
17 18 19 20 21 22 23 24	0000000	1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 1 1 1	0 0 1 1 0 0	0 1 0 1 0 1	0 0 0 66 66 66 66	33 33 100 100 33 33 100	0 66 0 66 0 66 0	D. Green H. L. Green	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
25 26 27 28 29 30 31 32	0 0 0 0 0 0 0	1 1 1 1 1 1	1 1 1 1 1 1 1	0 0 0 1 1 1 1 1	0 0 1 1 0 0	0 1 0 1 0 1	0 0 0 66 66 66 66	33 33 100 100 33 33 100	33 100 33 100 33 100 33 100	D. Cyan H. L. Cyan	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0000000
33 34 35 36 37 38 39 40	1 1 1 1 1 1	0000000	0 0 0 0 0 0 0	0 0 0 1 1 1 1 1	0 0 1 1 0 0	0 1 0 1 0 1	33 33 33 33 100 100 100	0 66 66 0 66 66	0 66 0 66 0 66	D. Red H. L. Red	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
41 42 43 44 45 46 47 48	1 1 1 1 1 1	0000000	1 1 1 1 1 1 1 1 1	0 0 0 1 1	0 0 1 1 0 0	0 1 0 1 0 1	33 33 33 33 100 100 100	0 66 66 0 0 66 66	33 100 33 100 33 100 33 100	D. Magenta H. L. Magenta	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0
49 50 51 52 53 54 55 56	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1	0 0 0 0 0 0 0	0 0 0 0 1 1 1	0 0 1 1 0 0 1	0 1 0 1 0 1 0	33 33 33 100 100 100	33 33 100 100 33 33 100	0 66 0 66 0 66	D. Yellow H. L. Yellow	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0
57 58 59 60 61 62 63 64	1 1 1 1 1 1 1	1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1	0 0 0 0 1 1 1	0 0 1 1 0 0 1 1	0 1 0 1 0 1	33 33 33 33 100 100 100 100	33 33 100 100 33 33 100 100	33 100 33 100 33 100 33 100	D. White H. L. White	0 0 0 0 0 0	0 0 0 0 0 0 0 0

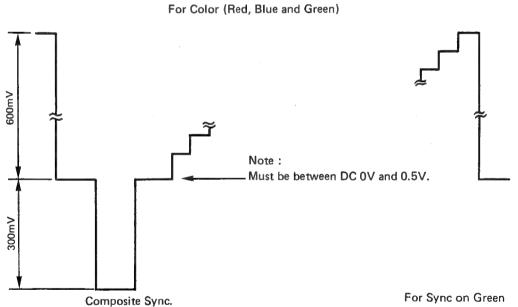
H. L. = High Light (Brighter)

L. L = Low Light
D = Dark

Analog Mode Signal Levels

The following levels apply to cases of 75-ohm termination.





COMPOSITE VIDEO WAVEFORM LEVEL

ADJUSTMENT ITEM

The adjustments for this Display Unit are;

- 1. Horizontal adjustment
- 2. Voltage adjustment
- 3. Video pedestal adjustment
- 4. Focus adjustment
- 5. Purity adjustment
- 6. CRT cut off adjustment
- 7. Convergence adjustment
- 8. Voltage adjustment (DA output)
- 9. Side pincushion and V. Iin adjustment
- 10. Horizontal position adjustment
- 11. Width and Height of Image adjustment
- 12. White balance adjustment

These adjustments are listed as independent items; however, the success of these adjustment depends on performing them in the above sequence.

No.	ITEM	SIGNAL TIMING	ADJUSTVR	ADJUSTMENT PROCEDURE	DESCRIPTION
1	Horizontal Adjustment	MODE M2	VR501 (H. HOLD)	 Connect a frequency counter hav high-impedance probe to TP-51 ground. Turn off the SW501 (AFC). Adjust VR501 (H. HOLD) to set th quency to 21.85 kHz. 	and
		MODE M2	VR502 (H. FREERUN)	 Turn off the H. SYNC signal and SI (AFC) on. Adjust VR502 (H. FREERUN) to se frequency to 15.5 kHz. 	
				NOTE After the adjustment, check that the quency remains unchanged at 15.5 when the input terminal is high or o	kHz
		MODE M1		 Turn on the H. SYNC signal and SV (AFC) off. Check the frequency counter that it is 16.3 kHz ±0.7 kHz. 	
		MODE M5		Check the frequency counter that it is 34.8 kHz $^{+1.7}_{-0.7}$ kHz.	reads
2	-		VR841 (+B ADJ)	 Connect a digital voltmeter between TP-81 on the Power board and gro Adjust VR841 (+B ADJ) to set the age to 64V. 	und.
				NOTE Because the voltage is subject to n variation with horizontal amplitude, adjustment is necessary after horizo amplitude adjustment.	a re-

No.	ITEM	SIGNAL TIMING	ADJUST VR	ADJUSTMENT PROCEDURE	DESCRIPTION
3	Video pedestal Adjustment	MODE M2	VR1305 (PED. ADJ)	 Set the oscilloscope's time axis to the H rate, and connect the oscilloscope to TP-KB and ground. Turn off video signal. Adjust VR1305 (PED. ADJ) to set the voltage to 4V p-p. 	
4	Focus Adjustment	MODE M2	FOCUS CONTROL (FBT)	 Apply Ga = on, Gb = off video signal. Adjust FOCUS control for best overall screen focus when viewing the displayed pattern. After completion of adjustment, apply locking paint to the FOCUS control. 	
5	Purity Adjustment			Refer to page 36.	
6	CRT Cut off Adjustment	MODE M2	LOW LIGHT CONTROL (VR3370, VR3371, VR3372) SCREEN CONTROL VR1301 (BRIGHT) VR361 (SUB BRIGHT)	 Set the ambient illuminance at 10 lux. Connect an oscilloscope to TP-G1 and ground. Turn off video signal. Adjust VR1301 (BRIGHT) and VR361 (SUB BRIGHT) to set the voltage –25V. Turn LOW LIGHT controls (VR3370, VR3371, and VR3372) to the maximum position (in the direction in which the beam runs), then turn the SCREEN control until light goes on. Turn the LOW LIGHT controls that turned light on first and second to the minimum position. Turn the SCREEN control until the last illuminating color is dimly on, and the LOW LIGHT controls for the other two colors until white balance is X = 0.281 and Y = 0.311. Turn the SCREEN control until backraster disappears. Fully turn VR301 (BRIGHT) clockwise, and adjust brightness to 5 +2 cd/m² (1.46 + 0.584 ft-L) using VR361 (SUB BRIGHT). 	DC 0V ———————————————————————————————————
7	Convergence Adjustment	MODE M2		Refer to page 36.	
8	Voltage Adjustment (DA Output)	MODE M2	VR1311 (2/3 D-A) VR1312 (1/3 D-A)	 Set the oscilloscope's time axis to the H rate, and connect the oscilloscope to TP-1302 and ground. Apply Ga = on, Gb = off video signal. Adjust VR1311 (2/3 D-A) to set the voltage to 0.36V p-p ①. Apply Ga = off, Gb = on video signal. Adjust VR1312 (1/3 D-A) to set the voltage to 0.36V p-p ②. Apply Ga = on, Gb = on video signal. 	

No	. ITEM	SIGNAL	I ADJUST VR	ADJUSTMENT PROCEDURE	DESCRIPTION
8	Voltage Adjustment (DA Output)	MODE M2	VR1311 (2/3 D-A) VR1312 (1/3 D-A)	7. Check that the voltage is 0.6V p-p ± 6 mV ③. NOTE The voltages ① and ② must be the same, and the voltage ③ has priority. The voltages ① and ② are approximate.	
9	Side Pincushion and V. Iin Adjustment	MODE M2	VR402 (V. LIN) VR751 (V. PCC)	 Apply a green crosshatch pattern signal. Adjust VR751 (V. PCC) to achieve the optimum alignment of the grid pattern. Adjust VR402 (V. LIN) until optimum linearity is obtained. 	Horizontal center line of CRT Vinter Vinte
		MODE M1		4. Check that linearity is \leq 7% and that rotation is 2 mm (0.079").	
		MODE M5		 5. Set SW1302 to MANUAL. 6. Check that linearity is ≤ 7% and that rotation is 2 mm (0.079"). 	
		MODE M2		7. Check that linearity is ≤ 7% and that rotation is 2 mm (0.079").	
		·		NOTE Only fc is variable. fH = 36.4 kHz, fV = 100 Hz	
10	Horizontal Position Adjustment	MODE M5	VR551 (H. CENT)	 Set SW1302 to MANUAL. Turn off video signal. Set VR1301 (BRIGHT) fully clockwise. Turn VR551 (H. CENT) until displayed back raster horizontal position is A – B = 1 mm (0.039"). 	a = 2mm (0.079") a = 2mm (0.079") Background raster CRT phospher A — B = 1 mm (0.039") a = b
		MODE M1	VR532 (SUB H. POSITION)	5. Turn VR532 (SUB H. POSITION) until display area horizontal position is a = b.	
		MODE M2	VR533 (SUB H. POSITION)	6. Turn VR533 (SUB H. POSITION) until display area horizontal position is a = b.	
		MODE M3	VR534 (SUB H. POSITION)	 Set SW1301 to ANALOG. Select high mode. Turn VR534 (SUB H. POSITION) until display area horizontal position is a = b. 	
		MODE M5	VR535 (SUB H. POSITION)	10. Turn VR535 (SUB H. POSITION) until display area horizontal position is a = b.	
		MODE M5	VR531 (H. POSI- TION)	11. Turn VR531 (H. POSITION) and check that horizontal position is variable laterally by 15 mm (0.59") or more.	
11	Width and Height of Image Adjustment	1	VR533 (SUB H. WIDTH)	1. Adjust VR553 (SUB H. WIDTH) to set the width of the image at 250 mm (9.84"). 2. Adjust VR404 (SUB V. HEIGHT) to set the height of the image at 187.5 mm (7.38").	

No.	ITEM	SIGNAL TIMING	ADJUST VR	ADJUSTMENT PROCEDURE	DESCRIPTION
11	Width and Height of Image Adjustment	MODE M2		 Adjust VR554 (SUB H. WIDTH) to set the width of the image at 250 mm (9.84"). Adjust VR405 (SUB V. HEIGHT) to set the height of the image at 187.5 mm (7.38"). 	
		MODE M4		 Set SW1301 to ANALOG and select low mode. Adjust VR555 (SUB H. WIDTH) to set the width of the image at 250 mm (9.84"). Adjust VR406 (SUB V. HEIGHT) to set the height of the image at 187.5 mm (7.38"). 	
		MODE M3	·	 Select high mode. Adjust VR408 (SUB V. HEIGHT) to set the height of the image at 187.5 mm (7.38"). 	
		MODE M5		 10. Set SW1301 to MANUAL. 11. Adjust VR556 (SUB H, WIDTH) to set the width of the image at 250 mm (9.84"). 12. Adjust VR407 (SUB V, HEIGHT) to set the height of the image at 187.5 mm (7.38"). 13. Turn VR552 (H, WIDTH) and VR403 (V, HEIGHT) and check that width and height are variable vertically by 20 mm (0.79") or more. 	,
12	White Balance Adjustment	MODE M2		 Turn video channel A off and channel B on. Apply a 10% window signal. Set VR1300 (CONTRAST) fully clockwise. Turn VR1301 (BRIGHT) until back raster goes out. Visually adjust picture to white using the red and blue GAIN controls (VR1301 and VR1303). CIE chromaticity coordinate must be at X = 0.281 and Y = 0.311 after ADJUSTMENT. Adjust luminance to 110 cd/m² (32.12 ft-L) with VR1309 (SUB CONT). Turn both video channels A and B on. Check luminance for full white field signal that it is 110 (32.12 ft-L) ± 25 cd/m² (7.3 ft-L). Check that luminance is 100 (29.2 ft-L) ± 25 cd/m² (7.3 ft-L) when video channel A is on and channel B off, and when video channel A is off and channel B on. NOTE Check color tracking using VR1300 (CONTRAST). If not normal, readjust the LOW LIGHT controls (VR3370, VR3371, and VR-3372). 	

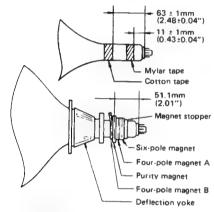
Purity adjustment

If color shading is apparent, make the following adjustment,

- Degauss the magnetism of chassis and CRT with external degaussing coil.
- (2) Adjust the purity magnet until each of the red, green and blue channels is free of color shading.

Make the following adjustment if color shading cannot be corrected by the above, or if the CRT or deflection yoke has been replaced.

(1) Keep the convergence yoke and deflection yoke in the positions shown below.



CY tightening torque DY tightening torque

 $8 \pm \frac{1}{1} \text{ kgf} \cdot \text{cm}$ 22 ± 2 kgf · cm

- (1) Make sure that this adjustment is done later than 30 minutes after power on.
- (2) Degauss the magnetism of chassis and CRT with degaussing coil.
- (3) Verify that static convergence is roughly matched. If it is misaligned, adjust static convergence of Red color and Blue color with Four-pole magnet B.

For this adjustment two same type of flaps of Four-pole magnet A must be put together.

- (4) Remove the wedge from the deflection yoke, and pull the deflection yoke fully to the front.
- (5) Display green color solely with the signal generator. Adjust the purity magnet so that the center of the screen displays a pure green disk.
- (6) After the adjustment of step 5, readjust the static convergence if some gap was found. Static convergence alignment for this step is to be performed with Four-pole magnet B and Six-pole magnet.
- (7) After the item 7, repeat the step 6 again.
- (8) Display red and blue disks. Adjust the purity magnets so as that each disk is at the center of the screen simultaneously.
- (9) Slide the deflection yoke rearward until the screen appars green on the whole, and fasten it there. (Fasten in a forward position with ample allowance for landing).
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- (10) Confirm purity in each direction by rotating the set to direction of East, West, South and North after degauss by external degaussing coil.
- (11) If magnetism remains even after the adjustment, use the compensation magnet to obtain purity.

The final confirmation method for purity

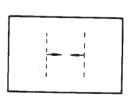
In the natural magnetic field, rotate the monitor in the direction of East, West, South and North,

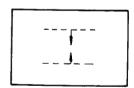
Earth's magnetic field may cause magnetism on the monitor. Confirm that the automatic degaussing circuit built in the monitor can erase the amount of magnetism which was introduced with above rotation.

The degaussing circuit operates only when the set is cold, you must wait for the set to cool after each purity test.

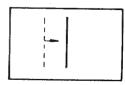
Convergence adjustment

- (1) Make sure that this adjustment is done later than 30 minutes after power on.
- (2) Degauss the magnetism of chassis and CRT with degaussing coil.
- (3) Apply signal of red "H" character of full screen size from the signal generator.
- (4) Bring the vertical center line to focus using the focus control.
- (5) Loosen magnet stoppers by turning them counterclockwise while looking them from the back of CRT.
- (6) Apply mixed crosshatch signals of red and blue from signal generator.
- (7) Align convergence of vertical lines and horizontal lines at the center portion of the screen. (When 4 pole magnet B is moved red and blue move in the reversed directions each other while making circles).



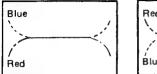


- (8) Apply mixed crosshatch signal consists of red, blue and green from signal generator.
- (9) Align convergence of magenta and green vertical lines and horizontal lines observed at around center portion of the screen with 6 pole magnet.





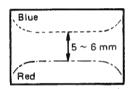
(10) If any of following misconvergence is observed on the screen it must be adjusted. (This step may be skipped if no misconvergence is observed.)



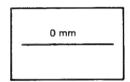


Beams are twisted lefthand. Beams are twisted righthand

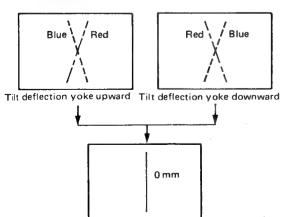
- (a) When beams are twisted lefthand.
- (b) Shift convergence of horizontal lines by $5 \sim 6$ mm at the center portion with 4 pole magnet A. (Do not shift convergence of vertical lines.)

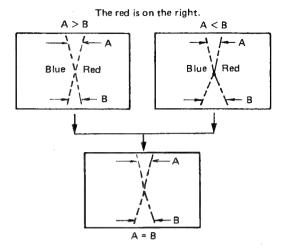


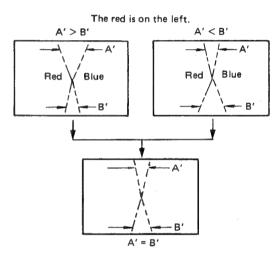
(c) Align convergence with 4 pole magnet B.

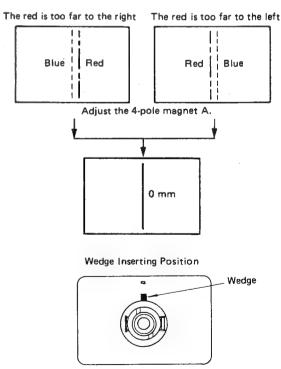


- (d) Follow the same procedure when beams are twisted righthand. (Shift Red line upward and Blue line downward for adjustment.)
- (11) Tighten magnet stoppers.
- (12) Tilt the deflection yoke upward or downward to adjust the vertical line in the center of the screen. If convergence error is not reduced to 0 mm, refer to the figure below and tilt the deflection yoke till the convergence errors at the top and bottom are the same. After this adjustment, temporarily insert a wedge above the deflection yoke so that the convergence will not deviate due to an unsteady deflection yoke.

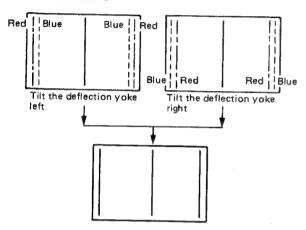


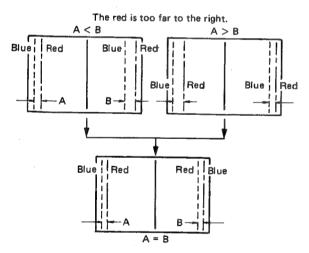


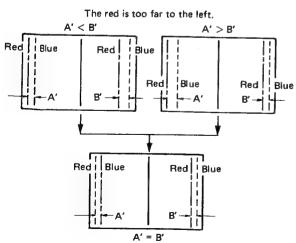


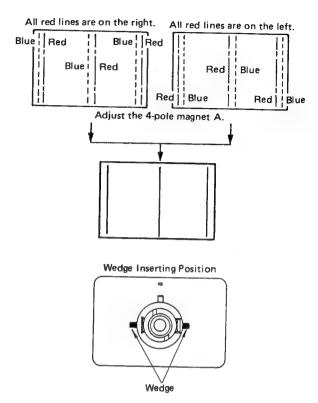


(13) Referring to the figures below, tilt the deflection yoke to the right or left to correct the vertical lines at the right and left ends of the screen. If convergence error is not reduced to 0 mm, refer to the figures below, and tilt the deflection yoke till the convergence errors at the right and left are the same. After this adjustment, insert wedges on the right and left of the deflection yoke so that the convergence will not deviate due to an unsteady deflection yoke. (Do not apply silicon rubber to the wedges to prevent them from slipping out.)







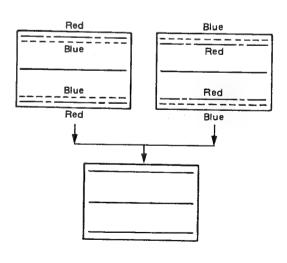


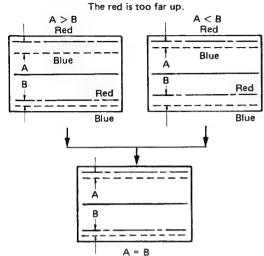
(14) After checking that the purity has not deviated, tighten the deflection yoke securely, exercising care not to cause convergence deviation.

Tightening torque: 22 ±2 kgf-cm

(2.16 ±0.2 N·m)

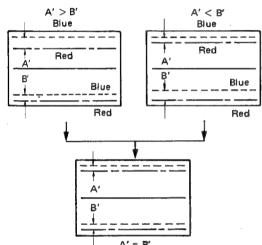
(15) Correct the upper and lower horizontal lines on the screen with the differential resistor. If convergence errors are not reduced to 0 mm, refer to the figures below, and adjust the differential resistor until the upper and lower convergence errors are the same.



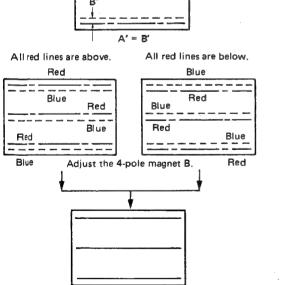


A = B

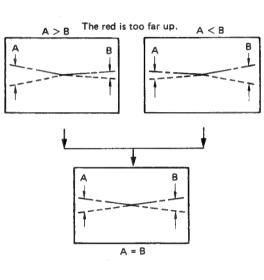
Red



The red is too far down.

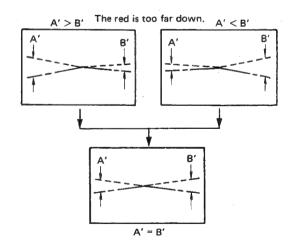


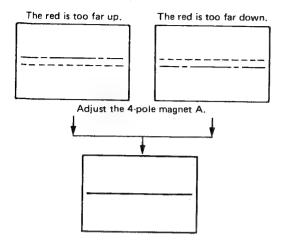
(16) Adjust the center horizontal line on the screen using the differential coil. If convergence errors are not reduced to 0 mm, refer to the figure below, and adjust the differential coil until the right and left convergence errors are the same.



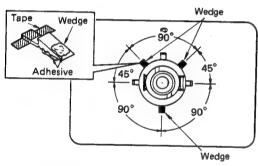
Red

Blue

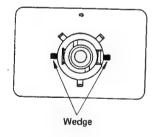




- (17) Repeat adjustment the deflection yoke, differential resistor, and differential coil until the specified 0.35 mm is satisfied. The center convergence may deviate during their repeated adjustment. In that case, adjust the 4-pole magnet A and 6-pole magnet.
- (18) Fasten the wedges to the bottom, upper left, and upper right of the deflection yoke with silicon adhessive and glass cloth tape as shown below.



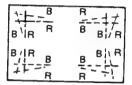
(19) Then, fasten the right and left wedges with silicon adhesive and glass cloth tape similarly, and remove the top wedge.



(20) After the adjustments mentioned in Items (7) through (17) have been properly made, correct the convergence errors at the four corners with permalloy until the specifications are satisfied.

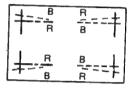
The red is too far to the right in the upper and lower right corners.

The blue is too far to the left in the upper and lower left corners.



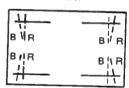
The horizontal red lines are too far up and down in the upper and lower right corners.

The horizontal blue lines are too far up and down in the upper and lower left corners.



The vertical red lines are too far to the right in the upper and lower right corners.

The vertical blue lines are too far to the Irft in the upper and lower left corners.



NOTE

A permalloy must be affixed apart from the anode cap over 20mm (0.79"),

Do not pike up permalloys.

Do not affix a permalloy on the label.

Do not affix a permalloy above or below the wedges.

Fix permalloys with polyester tape.

(21) After completion of adjustment, apply locking paint to the movable portions of the deflection yoke and convergence yoke to secure them.

CHECK PROCEDURE

The checks for this Display Unit are;

- 1. Vertical position check
- 2. Multicolor check
- 3. Gradation level check
- 4. Multicolor check (Text check)
- 5. White balance check
- 6. Overall performance check (Sync on green check)
- 7. Overall performance check (Sync combination check)
- 8. Overall performance check (TTL/ANALOG switch operation check)

These are independent check items, but must be made in the specified sequence to be effective.

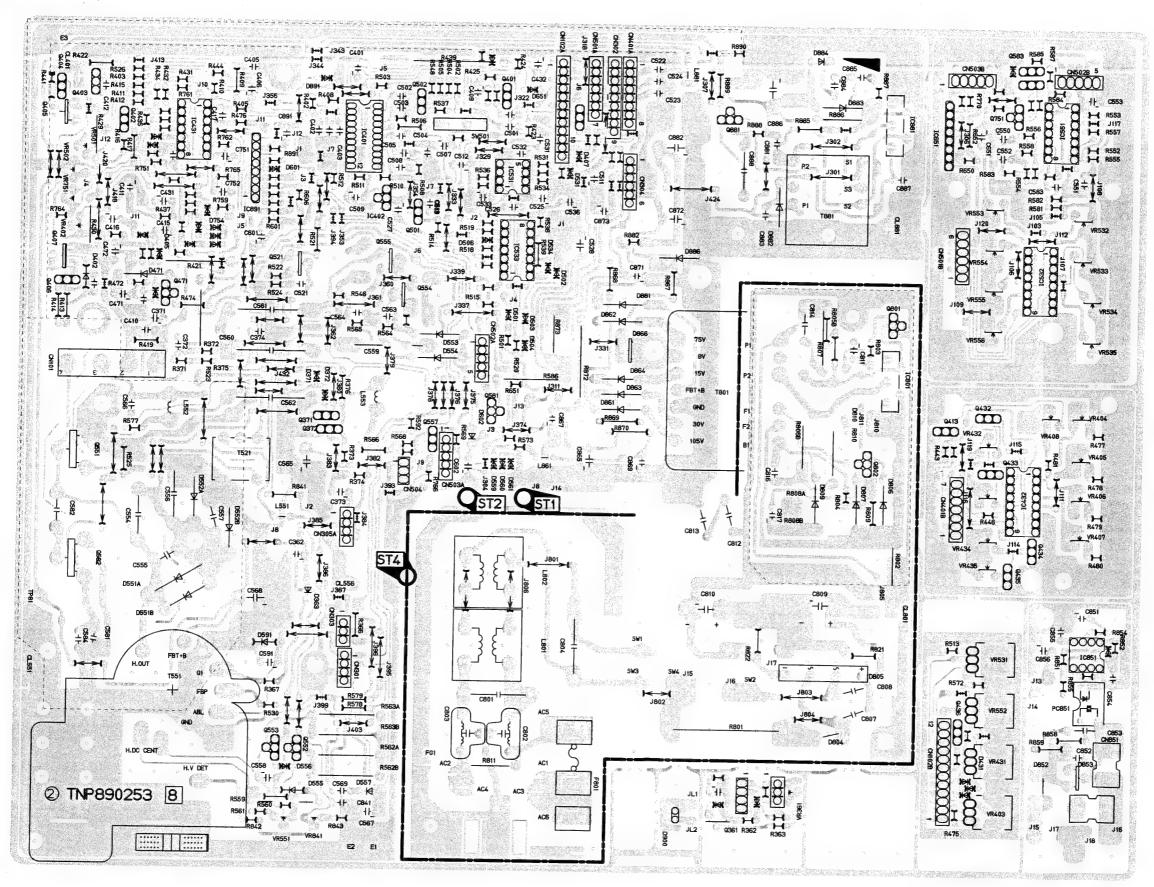
Be sure to make these checks after adjustments or repairs.

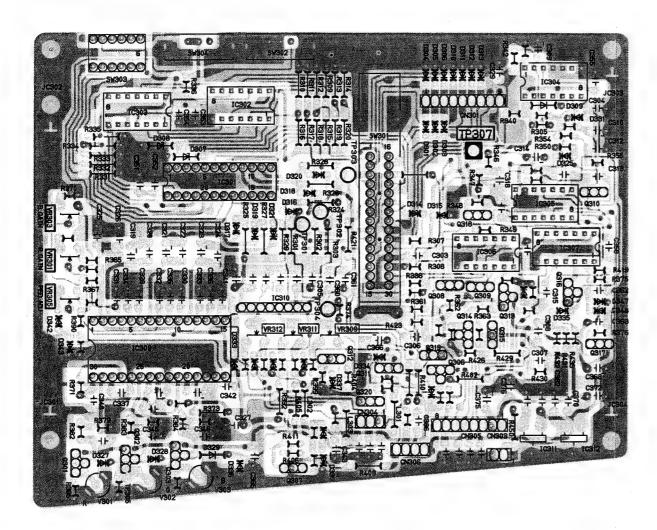
No.	ITEM	SIGNAL TIMING	CHECK PROCEDURE	DESCRIPTION
1	Vertical Position Check	MODE M5	 Set SW1302 to MANUAL. Turn VR431 (V. POSITION) and check that vertical position is variable laterally by 5 mm (0.2") or more. 	
2	Multicolor Check	MODE M1	 Apply a 64- color bar signal input. Turn VR1300 (CONTRAST) from MIN to MAX and check that color changes from brown to red to brown to yellow. 	See color table 2.
		MODE M2	 Turn VR1300 (CONTRAST) from MIN to MAX. Check that 1/3 level changes from 0 to 2/3. 	See color table 4.
		MODE M5	 Set SW1302 to MANUAL, and set SW1303 ① and ② to OFF. Turn VR1300 (CONTRAST) from MIN to MAX, and check that level changes from 2/3 to 3/3. Set SW1303 ① to ON, and SW1303 ② to OFF. Turn VR1300 (CONTRAST) from MIN to MAX, and check that 2/3 level remains unchanged. Set SW1303 ① to OFF and SW1303 ② to ON. Turn VR1300 (CONTRAST) from MIN to MAX, and check that color changes from brown to red to brown to yellow. Set SW1303 ① and ② to ON. Turn VR1300 (CONTRAST) from MIN to MAX, and check that 1/3 level changes from 0 to 2/3. NOTE Check displayed colors according to the color tables of all signal condition data.	See color table 1. See color table 3. See color table 2.
3	Gradation Level Check	MODE M5	 Set the ambient illuminance at 10 lux. Turn VR1301 (BRIGHT) until back raster goes out. Set SW1301 to ANALOG and SW1302 to MANUAL. Apply a video gradation pattern, mode 5 signal. Turn VR1300 (CONTRAST) to MAX, and check that 16 gradations can be identified. NOTE If 16 gradations cannot be identified, repeat CRT cutoff adjustment.	

No	. ITEM	SIGNAL TIMING	CHECK PROCEDURE	DESCRIPTION
3	Gradation Level Check	MODE M5	6. Turn VR1300 (CONTRAST) from MIN to MAX, and check that tracking is satisfactory from white to black. NOTE If tones (particularly, grey) are different, readjust white balance.	
4	White Balance Check	MODE M2	 Set SW1301 to ANALOG. Apply a full white field signal. Adjust VR552 (H. WIDTH) to set the width of the image at 250 mm (9.84"). Adjust VR406 (SUB V. HEIGHT) to set the height of the image at 187.5 mm (7.38"). Set brightness to 110 cd/m² (32.12 ft-L) with VR1300 (CONTRAST). Check to be sure that chromaticity coordinates are X = 0.281, Y = 0.311. 	
5	Multicolor Check (Text Check)	MODE M2	 Apply a 64-color bar signal input. Set SW1304 to ON. Set SW1303 3(3), (4), and (5) as shown below, turn VR-1300 (CONTRAST) from MIN to MAX, and check as shown in the table below. 	
			3 4 5 Check object OFF OFF OFF 64-color bar	
			ON OFF	
			1100 30110	
	•]	OFF ON OFF Green solid OFF OFF ON Blue solid	
			ON ON ON White solid	
			 4. Apply signal of green "H" character. 5. Set SW1303 (3), (4), and (5) as shown below, turn VR1300 (CONTRAST) from MIN to MAX, and check as shown in the table below. 3 4 5 Check object ON ON ON White H character 	
	Overall Performance Check (Sync on Green Check)		 Set SW1301 to ANALOG. Apply a full green field signal. Set sync level to 0.2V. Set VR1301 (BRIGHT) fully clockwise. Check the screen that nothing is wrong. 	
		M1	6. Apply a crosshatch reverse signal.7. Set sync level to 0.4V.8. Check the screen that nothing is wrong.	

No.	ITEM	SIGNAL TIMING		CHEC	K PROCEDURE		DESCRIPTION
7	Overall Performance Check (Sync Combi-	MODE M5	1. 2.		als as shown be	low and check that	
	nation Check)			Connector	INPU	Γ SIGNAL	
				MODE	8 pin	9 pin	
				M5	Ħ	V	
					Ħ	⊽	
				 	HV	NA	
					HV	NA	
				Connector	INPUT 4 pin	T SIGNAL 5 pin	
				M5	Н	V	
				1015		V	
				1	Н	 	
				-		⊽	
					HV	NA	
					HV	SYNC ON	
						Green	
		'					
8	Overall Performance Check (TTL/AN- ALOG Switch Operation Check)	MODE M2	1. 2. 3. 4.	Turn video signal on.	ld signal. and check that th		

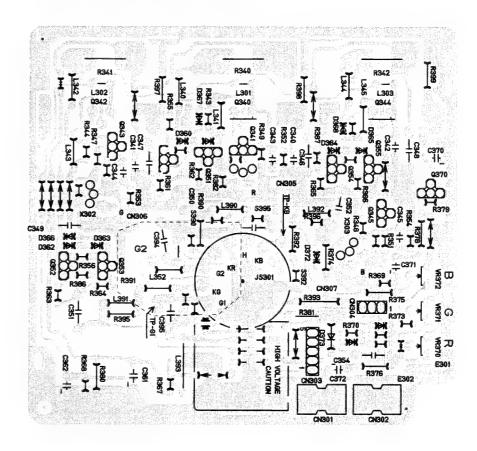
Main Board (TNP890253-31)



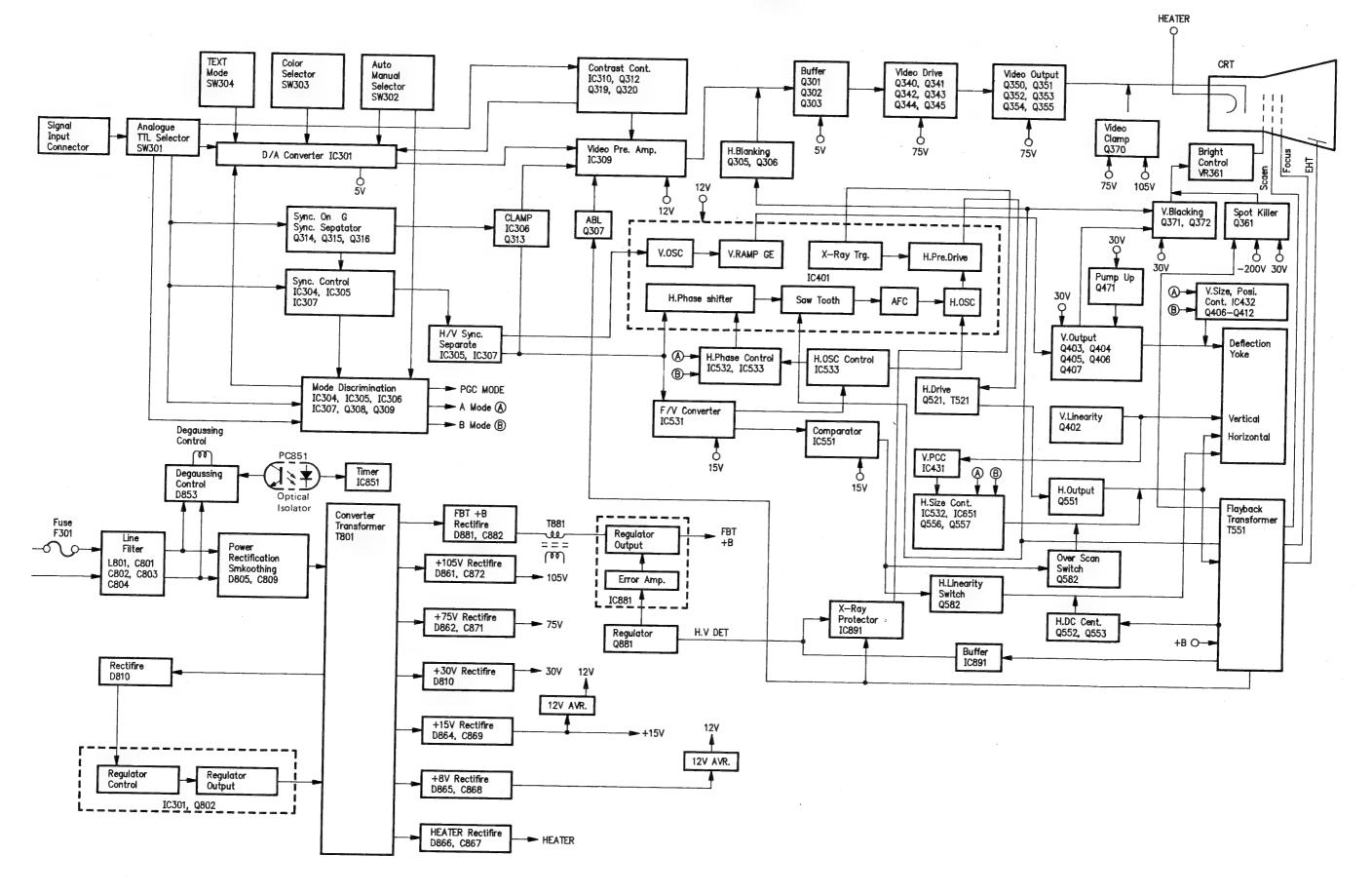


Parts Side pattern
Solder Side pattern

CRT Socket Board (TNP800166-21)



BLOCK DIAGRAM



SCHEMATIC DIAGRAM FOR MODEL TX-1441AE -

- IMPOTANT SAFETY NOTICE ----

The component identified by shading or international symbol \triangle on the following schematic diagrams incorporate special features important for protection from X-Radiation, fire and electrical shock hazards. When servicing it is essential that only manufacturer's specified parts be used for those critical components.

NOTES:

1. RESISTOR

All resistors are carbon 1/4W resistor, unless otherwise noted by the following marks. Unit of resistance is ohm (Ω), (K = 1,000, M = 1,000,000).

(F): Non Flammable

△ : Solid

 (in the stability) (in the stability)

🛛 : Wire Wound

Thermistor

- Positive coefficient Thermistor

2. CAPACITOR

All capacitors are ceramic 50V capacitor, unless otherwise noted by the following marks. Unit of capacitance is μ F, unless otherwise noted.

Electrolytic

): Polyester

🗇 : Tantalum

m): Metalized Polyester

NP: Bipolar Z: Z Type □ : Polypropylene

3. COIL

Unit of inductance is μH , unless otherwise noted.

4. VOLTAGE MEASUREMENT

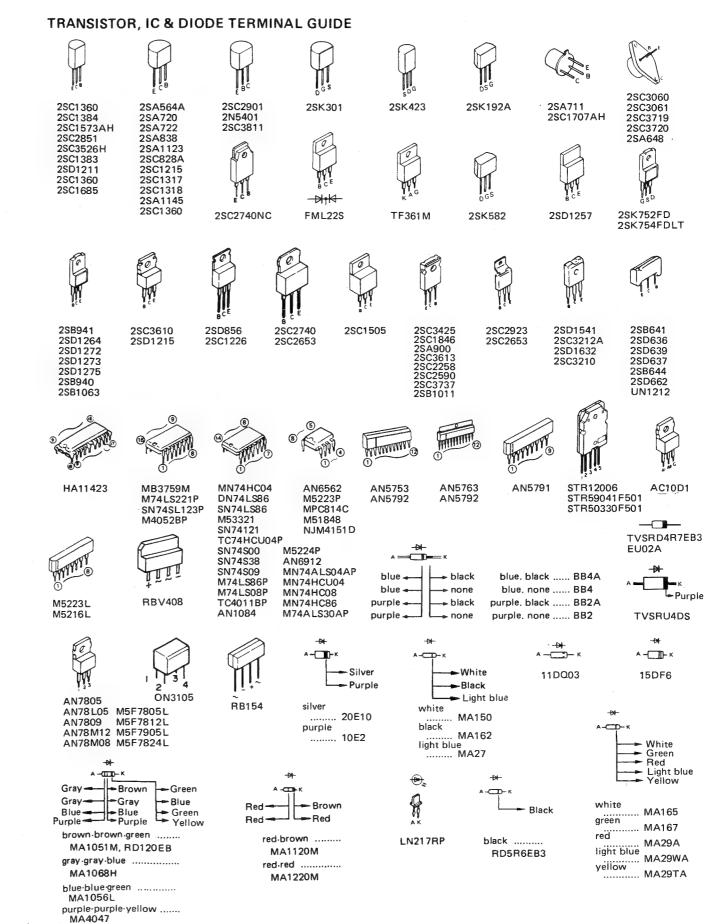
Voltage is measured by a digital meter with DC 10M OHM/V receiving normal signal.

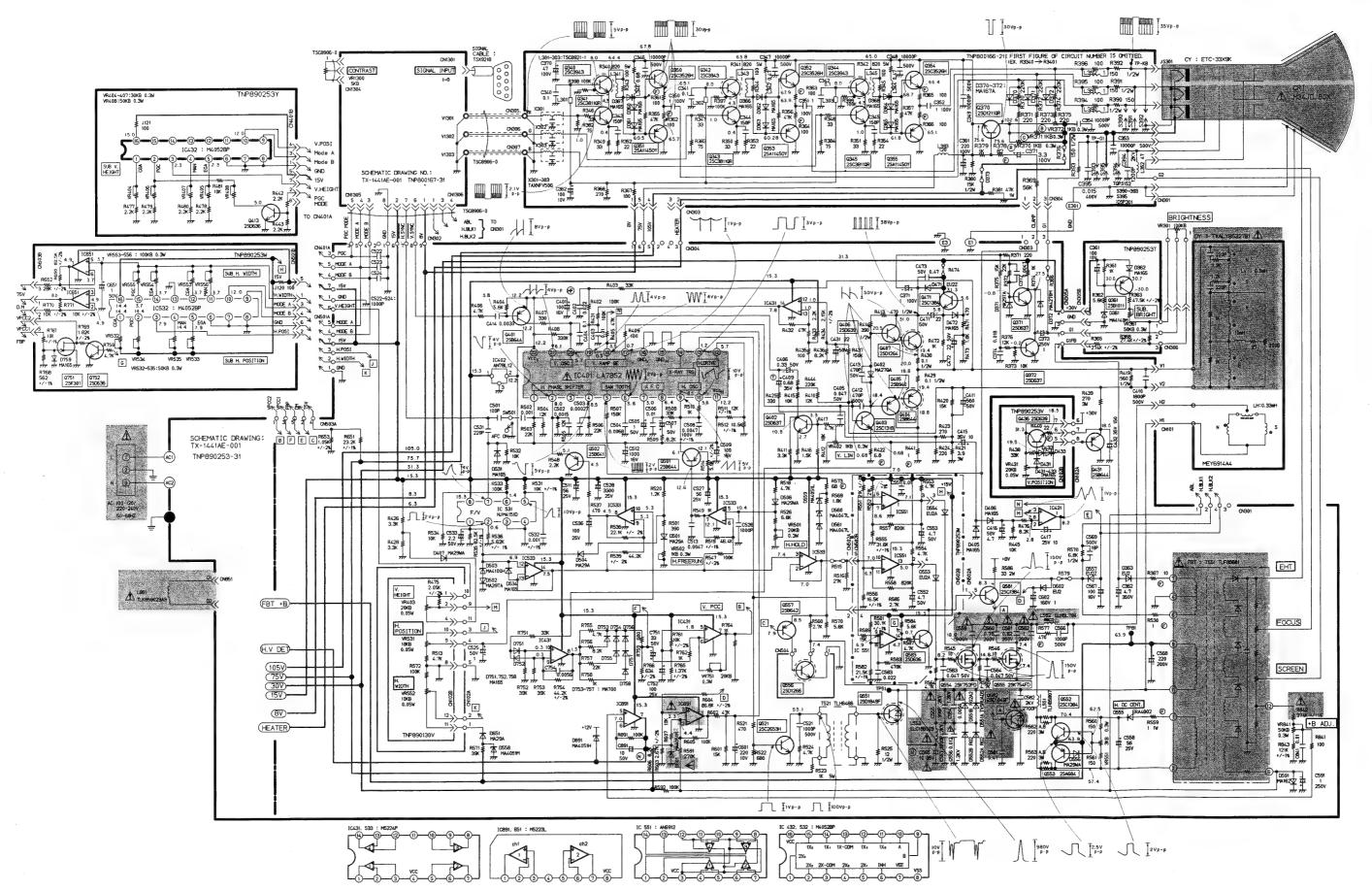
5. This schematic diagram is the letest at the time of printing and is subject to change without notice.

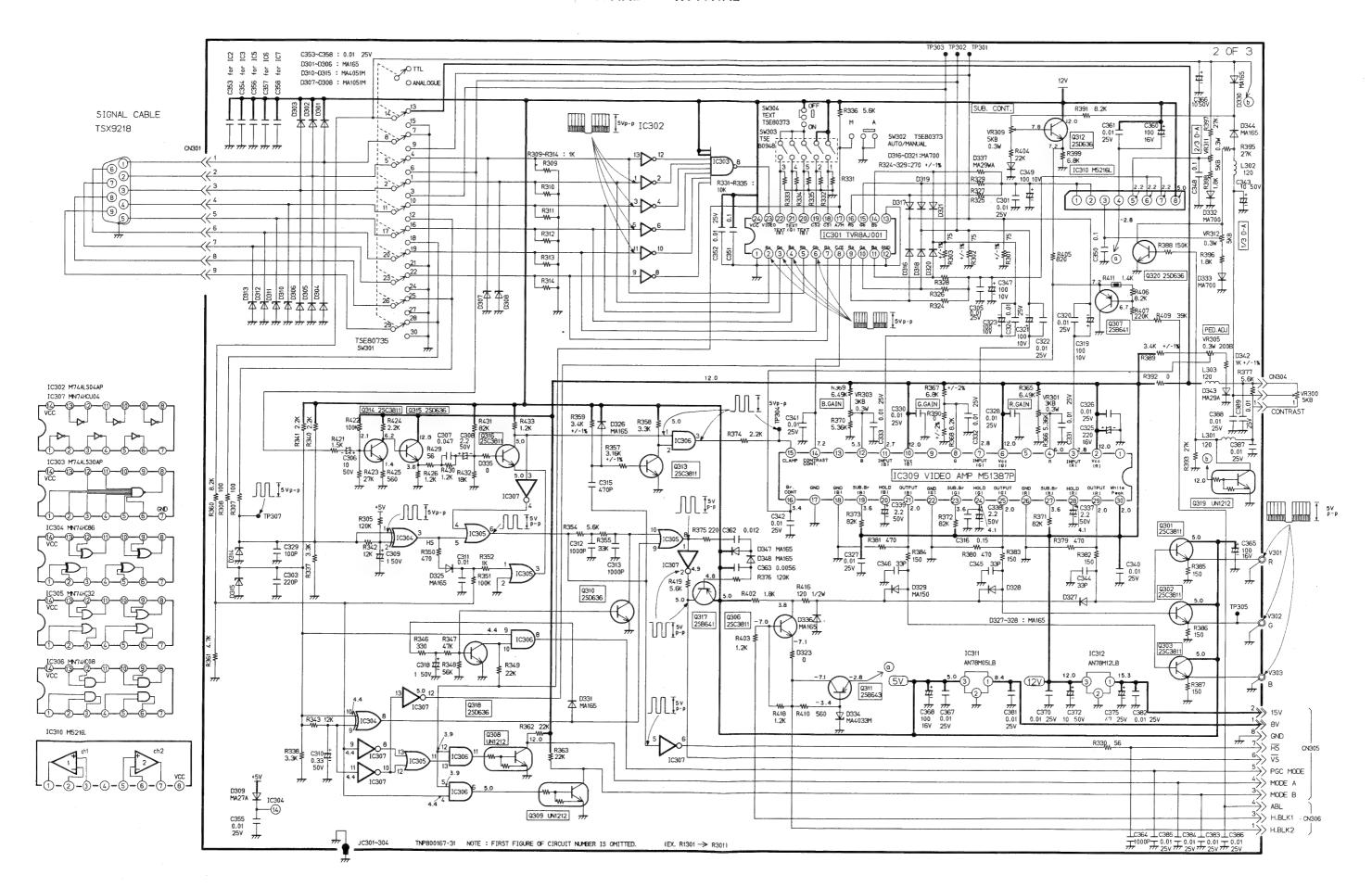
SERVICE NOTES:

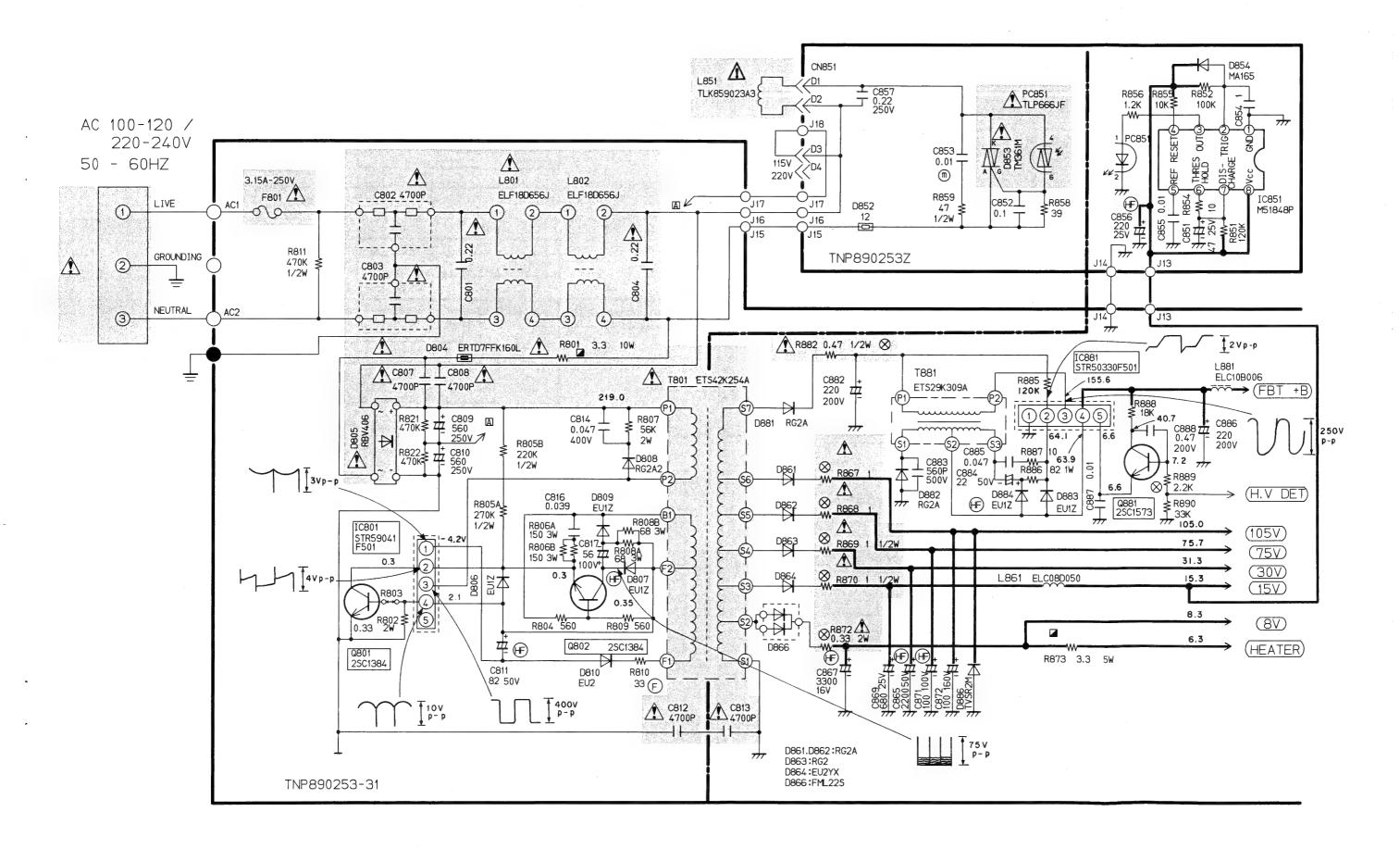
This model has a section that does not share a common ground with the power supply section. The different sections are referred to as the HOT section and the COLD section in the precautions below.

- 1. Do not touch the HOT section and the COLD section at the same time. You may receive an electric shock.
- 2. Do not short the HOT section to the COLD section. This could blow the fuse or damage parts.
- 3. Never measure the HOT section and the COLD section at the same time when using tools such as oscilloscopes or multimeters.
- 4. Always unplug the unit before beginning any operation such as removing the chassis.









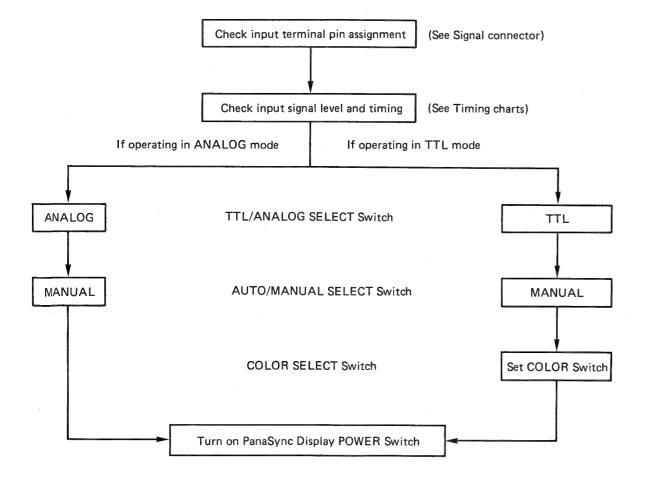
CONNECTIONS

Preparations Before Connection

- 1. Install the unit on a level and hard surface. Be sure not to obstruct the ventilation holes on the cabinet.
- 2. Avoid exposing the display to direct sunlight or other bright lights.
- 3. Before connecting the Computer Display to the personal computer, make sure that both power switches are off.
- 4. Preset can be made for IBM personal computers or compatible personal computers by the following settings.

TTL/ANALOG Switch	AUTO/MANUAL Switch	Preset mode
TTL	AUT0	IBM CGA or EGA
ANALOG	AUTO	IBM PGC

5. In case of other personal computers than those of IBM compatible, make checking by the following procedures.

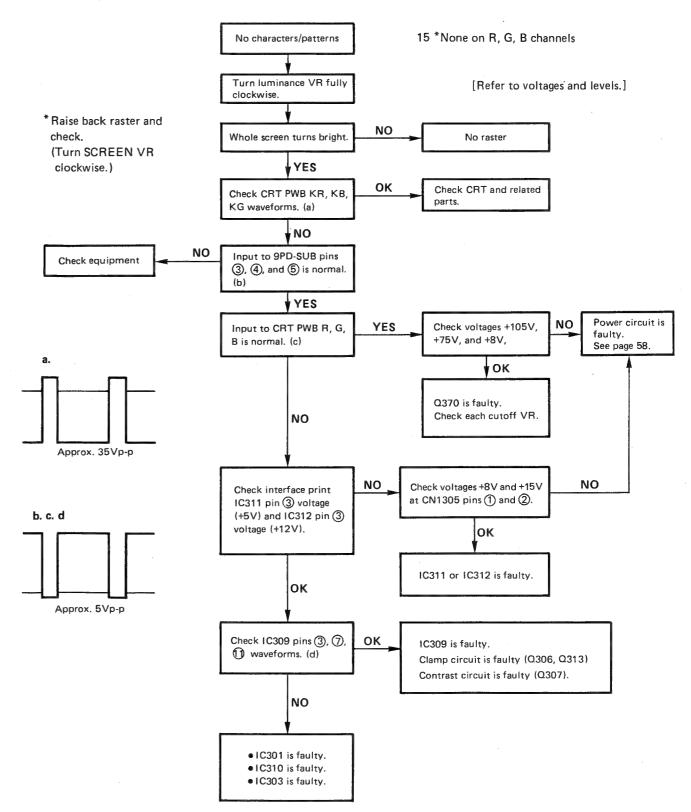


- Trouble shooting hints -

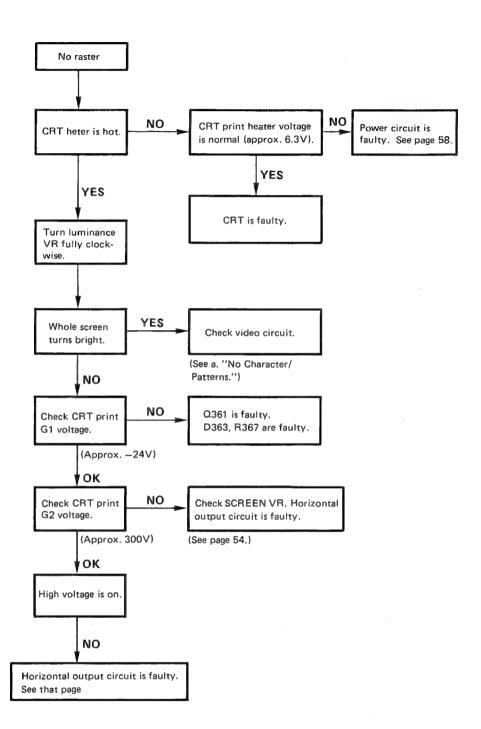
Troubleshooting Flowchart

Conditions: Standard conditions Mode 2

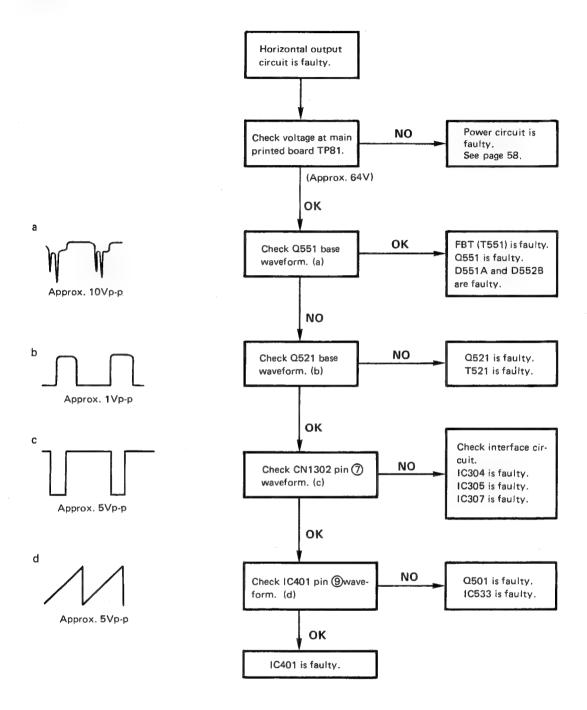
a. No Characters/Patterns



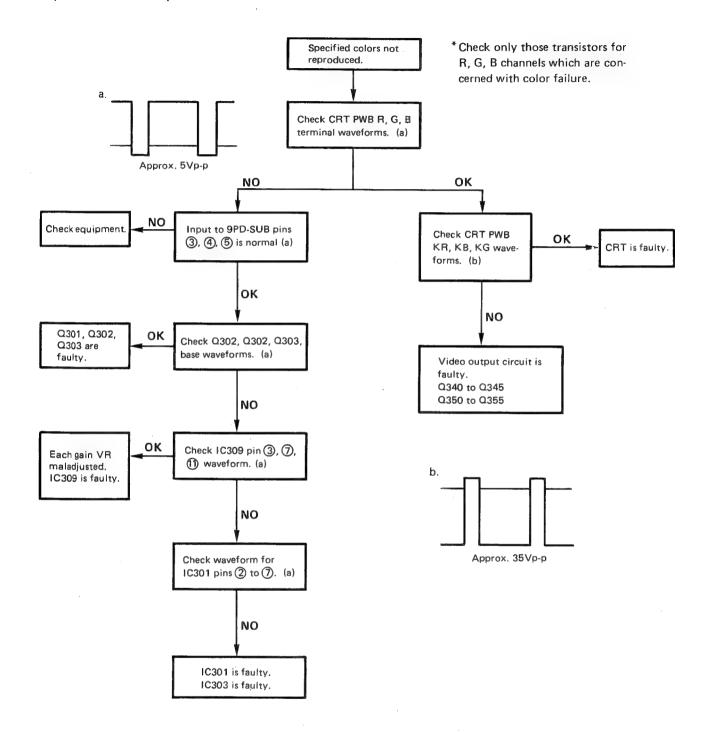
b. No Raster



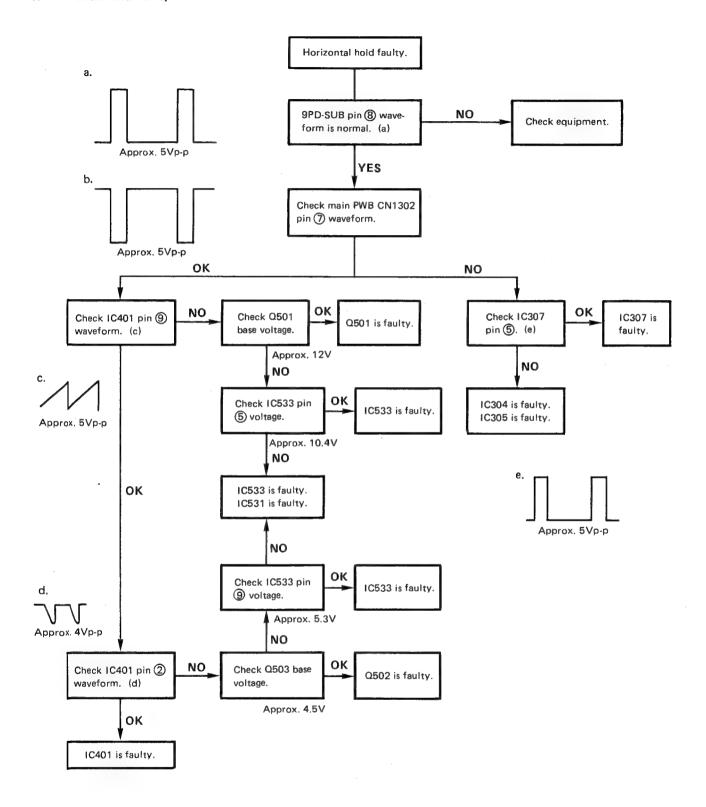
c. Horizontal Output Circuit Faulty



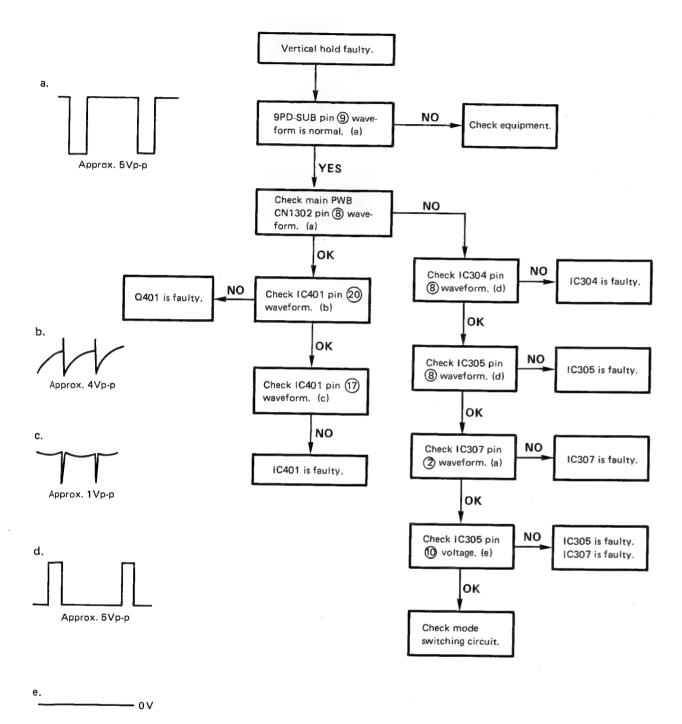
d. Specific Colors Not Reproduced



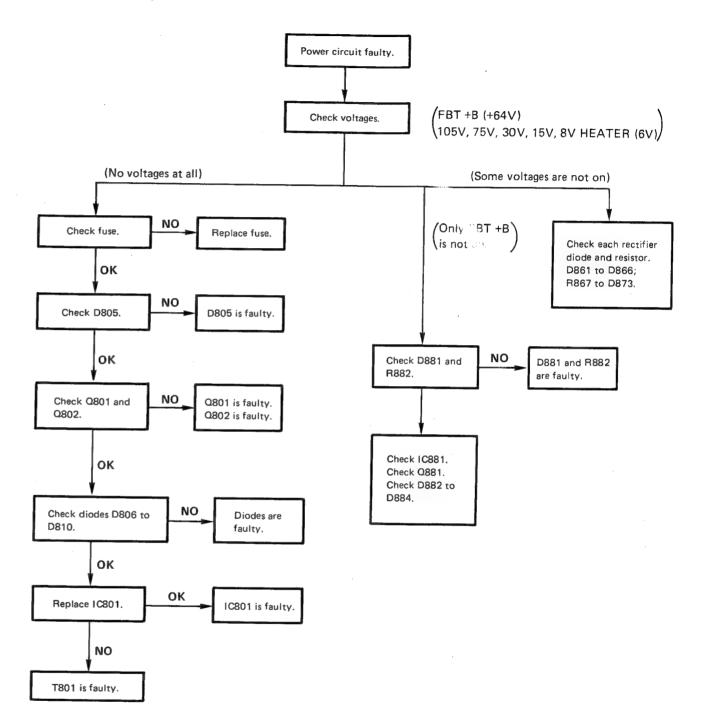
e. Horizontal Hold Faulty



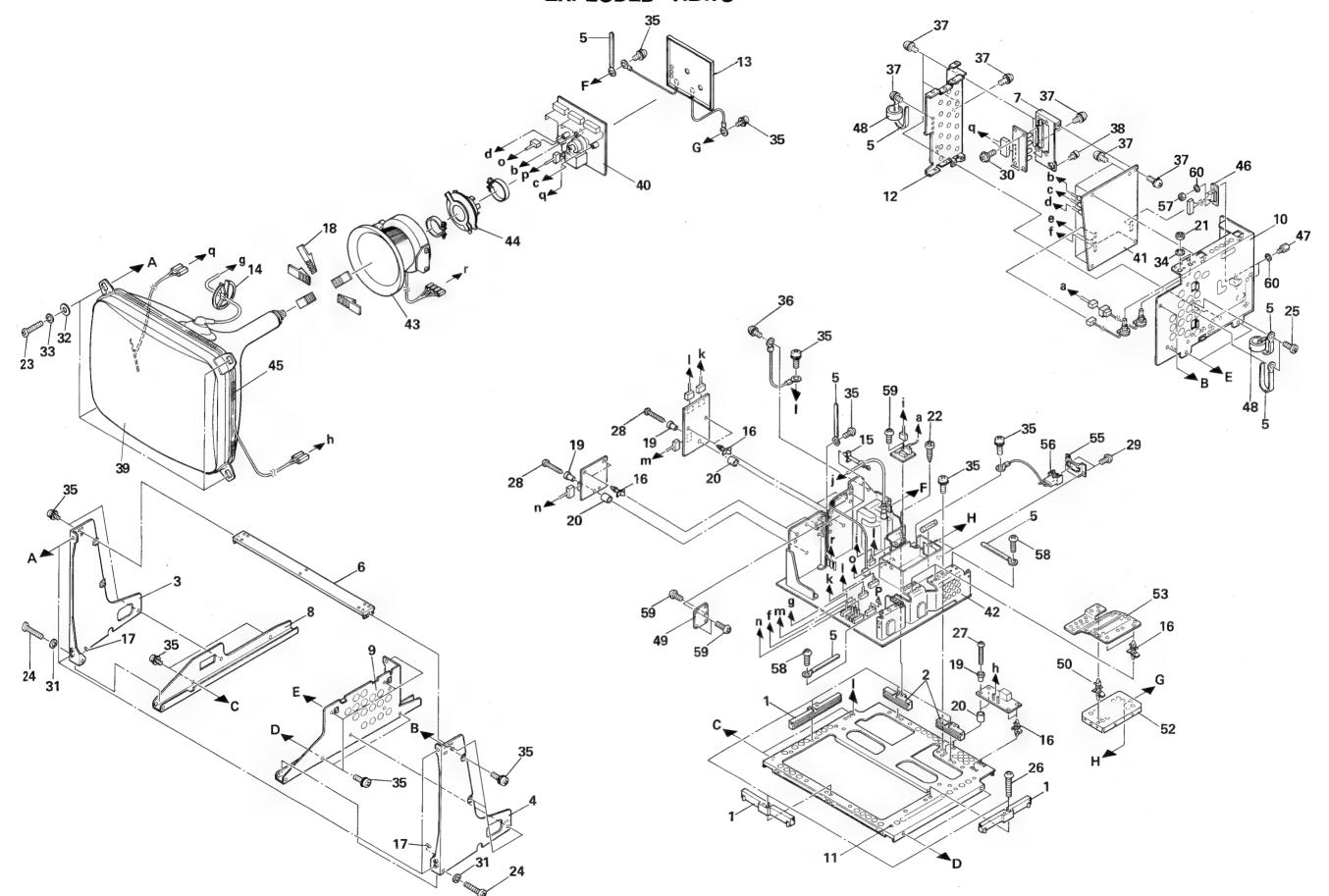
f. Vertical Hold Faulty



g. Power Circuit Faulty



EXPLODED VIEWS



-REPLACEMENT PARTS LIST-

- Important Safety Notice -

Components identified by the International symbol Δ have special characteristics important for safety. When replacing any of these components use only manufacture's specified parts.

PA	RT NAME &	& DESC	RIPTION	ן			PART NAME	8. DC	SCRIPTION	
······································	YPE		LOWANCE	4		\vdash	TYPE	П		
		H	LOWANCE	1		<u> </u>	ITFE	1	ALLOWANCE	
C:	Carbon	F	± 1%			C	Ceramic	c ¦	± 0.25pF	
F¦	Fuse	J	± 5%	-		E	Electrolytic	D	± 0.5pF	
M Me	tal Oxide	κ¦	± 10%	1		P	Polyester	F;	± 1pF	
S !	Solid	M	± 20%	1 1		S	Styrol	J	± 5%	
W¦ Wir	e Wound	G¦	± 2%	1		T	Tantalum	K	± 10%	
				1		PP!	Polypropylene	L	± 15%	
				Į.				M	± 20%	
								P	+100% -0%	
								Z	+80% -20%	-
P	art No.		Descrip	tion			Part No.		Description	on
mple: ERD2	25TJ104	(C)	100K (J)	1/4W	Example:		ECKF1H103ZF	(C)	0.01µF ②	

	Ref.No	. Part No.	Description		Ref.No	Part No.	Description
1		0.000000		Т	21	XNS8	NUT
ì		CABINET &			22	XTB4+16A	SCREW
		MAIN PARTS			23	XTB4+16F	SCREW
١,					24	XTB4+35B	SCREW
Δ		TKX854001	PC BOARD HOLDER(BIG)		25	XTB4+8F	SCREW
Δ	2	TKX854101	PC BOARD HOLDER (SMALL)				
l i		TUW87908	SIDE PLATE(L)			XTV3+12A	SCREW
	4	TUW87909	SIDE PLATE(R)		26	XTV3+16F	SCREW
	5	TUX80701-2	CORD BRACKET(BIG)		27	XTV3+20F	SCREW
					28	XTV3+20J	SCREW
1 1		TUX81158	PC BOARD BRACKET		29	XTV3+8F	
	6	TUX85106-2	UPPER BRACKET		23	NI VSTOF	SCREW
	7	TUX85618	PCB MOUNT BRACKET		30	XTW3+8L	5.5.5.4
		TUX87110-1	SIDE PLATE BRACKET(L)		1		SCREW
l i		TUX87111-1	SIDE PLATE BRACKET(R)			XWA4B	WASHER
		, , , , , ,	DIDE FEATE BRACKET(R)			XWA5B	WASHER
ĺĺ	10	TUX87112-1	I/F BRACKET			XWC3BFN	WASHER
li		TUX87713-1	BOTTOM PLATE		33	XWG5H17	WASHER
		TUC85980					
			SHIELD PLATE(1/F)		1	XWS8A	WASHER
Δ		TD140702000	SHIELD PLATE (CRT PCB)			XYA4+EF8	SCREW
44		TBM870063-2	MODEL PLATE			XYE3+EC8	SCREW
					37	XYE3+EF8	SCREW
		TES5201	SPRING(CRT EARTH)		38	XYN3+C6	SCREW
			SPACER RING				
			CLAMPER(SMALL)	<u>A</u>	39	M34JDJ8OX	PICTURE TUBE
		TMM16419	EDGE BARRIER	Δ	40	TNP800166-21	PC BOARD W/COMPONENT(CRT)
i	15	TMM16452	CLAMPER(ANODE)BIG		41	TNP800167-31	PC BOARD W/COMPONENT(I/F)
				Δ	42	TNP890253-31	PC BOARD W/COMPONENT(M)
i			CLAMPER	$\overline{\mathbb{A}}$	43	TXAL V8532781	DEFLECTION YOKE
-		TMM81416	CORD BAND(SMALL)	_			DETECTION TORE
	16		LOCKING SUPPORT		44	ETC-33X9K	CONVERGENCE COIL
			PUSH RIVET	Λ		TLK859023A3	DEGAUSS COIL
		TMM81481	PCB SPACER	443		TSX9218	
				Δ	l i	TJT8907B	9P CONNECTOR CORD(D-SUB)
		TMM85407	SPACER	4			SOCKET
		-	BARRIER			1AAU1E3P1250	3P CONNECTOR ASSY
Δ			RUBBER(WEDGE)			TVA ITECO (OF)	
İ			LEAD TUBE			TAAUTE3P1251	3P CONNECTOR ASSY
			BUSHING	A		TXAUTT2P405	2P CONNECTOR ASSY
j			DODITING	Δ			FERRITE CORE(BIG)
	20	TMM87702	COLLAB			TSN85511	MAGNET
			COLLAR		VR301	EVH60AF20B15	CONTROL B 100K DHM
			PARMALLOY(BIG)		1		
Į			PARMALLOY(SMALL)		VR1300	EVH60AF20B53	CONTROL B 5K OHM
		TMK85537	BARRIER			T4F31519Q	POLYESTER TAPE (20M)

	Ref.No.		Description		Ref.No		Description
		T4F72425Q	COTTON TAPE (55M)		Q552	2SC1384AR	TRANSISTOR
		T4F80918-1	TAPE		Q553	2SA684R	TRANSISTOR
		T4F90219-1	MAIRA TAPE(20M)		Q554	2SK752FD	TRANSISTOR
		TPC8811001	DUTER CARTON		Q555	2SK754FDLT	TRANSISTOR
		TXAPD11441AE			Q556	2SD1266R	TRANSISTOR
		TPE814055	SET COVER		Q557	2SB642Q	TRANSISTOR
		TQE616	BAG		Q581	2SC1384S	TRANSISTOR
Δ		TQD8712001	PTB PASS SHEET	A	Q582	2SD1849F	TRANSISTOR
_		TQF81259	SERIAL NO LABEL	-	Q583	2SD636R	TRANSISTOR
Δ		TQF82706	WARNING LABEL			2SK301Q	TRANSISTOR
Δ		TQF85210	HIGH VOLTAGE LABEL		Q752	2SD636R	TRANSISTOR
		TQF86205-1	CONTROL LABEL		Q801	2SC1384AR	TRANSISTOR
		TQF86206-1	SELECT/TEXT LABEL		Q802	2SC1384AR	TRANSISTOR
		TQF86207	CONTRAST LABEL		Q881	2SC1573QNC	TRANSISTOR
		TQF86208	BRIGHT LABEL		Q1301	2SC3811R	TRANSISTOR
				İ			
ΔΙ		TQF87296	PTB LABEL			25C3811R	TRANSISTOR
				1		2SC3811R	TRANSISTOR
		I.C			Q1306	2SC3811R	TRANSISTOR
				ĺ	Q1307	2SB641R	TRANSISTOR
Δ	IC401	LA7852	INTEGRATED CIRCUIT			UN1212	TRANSISTOR
		AN78L12	INTEGRATED CIRCUIT	1			
		M5224P	INTEGRATED CIRCUIT		01309	UN1212	TRANSISTOR
		M4052BP	INTEGRATED CIRCUIT			2SD636R	TRANSISTOR
		NJM4151D	INTEGRATED CIRCUIT			2SB643S	TRANSISTOR
			T.T. EGITATED GIRGGII			2SD636R	TRANSISTOR
	TC532	M4052BP	INTEGRATED CIRCUIT			2SC3811R	TRANSISTOR
		M5224P	INTEGRATED CIRCUIT		Q1313	2303011K	TRANSISTOR
Į.		AN6912	INTEGRATED CIRCUIT		04044	2SC3811R	TRANSISTOR
			· · · · · · · · · · · · · · · · · · ·				TRANSISTOR
		M5223L	INTEGRATED CIRCUIT			2SD636R	TRANSISTOR
	10801	STR59041F501	INTEGRATED CIRCUIT			2SC3811R	TRANSISTOR
					1	2SB641R	TRANSISTOR
		M51848P	INTEGRATED CIRCUIT		Q1318	2SD636R	TRANSISTOR
			INTEGRATED CIRCUIT				
		M5223L	INTEGRATED CIRCUIT		Q1319	UN1212	TRANSISTOR
ļ	IC1301	TVR8AJ001	INTEGRATED CIRCUIT			2SD636R	TRANSISTOR
- 1	IC1302	M74ALSO4AP	INTEGRATED CIRCUIT		Q3340	2SC3943	TRANSISTOR
İ					Q3341	2SC3811R	TRANSISTOR
	IC1303	M74ALS30AP	INTEGRATED CIRCUIT		Q3342	2\$C3943	TRANSISTOR
	IC1304	MN74HC86	INTEGRATED CIRCUIT				
	IC1305	MN74HC32	INTEGRATED CIRCUIT		Q3343	2SC3811R	TRANSISTOR
1	IC1306	MN74HCO8	INTEGRATED CIRCUIT		Q3344	2SC3943	TRANSISTOR
	IC1307	MN74HCU04	INTEGRATED CIRCUIT		03345	2SC3811R	TRANSISTOR
					(-	2SC3526H	TRANSISTOR
	IC1309	M51387P	INTEGRATED CIRCUIT			2SA11450Y	TRANSISTOR
		M5216L	INTEGRATED CIRCUIT				
- 1			INTEGRATED CIRCUIT		03352	2SC3526H	TRANSISTOR
			INTEGRATED CIRCUIT			2\$A11450Y	TRANSISTOR
- 1	0 2		T.T. EGRATED GIRGOII		1	2\$C3526H	TRANSISTOR
-		TRANSISTORS				25A11450Y	
1		ILMIADIDING			1.	2SD1211R	TRANSISTOR TRANSISTOR
.	Q361	2SB1011	TRANSISTOR		20070	בשובוות	TRANSIS FOR
- 1		2SD637R	TRANSISTOR			DIODES	
		2SD637R	TRANSISTOR			510023	
			TRANSISTOR		D361	MA4140M	DIODE
					1		
	Q402	23003/K	TRANSISTOR		D362	MA 165	DIODE
Į	0400	25012162	TRANSTETOR		D363	EU2	DIODE.SI
			TRANSISTOR		D371	MA29TA	DIODE
	-		TRANSISTOR		D372	MA4270M	DIODE.SI
			TRANSISTOR		D 4.5.5		
			TRANSISTOR		D402	MA27QA	DIODE
	Q407	2SD1264AP	TRANSISTOR		D405	MA 165	DIODE
- [D406	MA 165	DIODE
	•		TRANSISTOR		D407	MA29WA	DIODE
	Q431	2SB644S	TRANSISTOR		D431	MA 165	DIODE
		2SD639R	TRANSISTOR				
- 1			TRANSISTOR		D432	MA165	DIODE
- 1	-		TRANSISTOR		D433	MA165	DIODE
					D471	EU2Z	DIODE.SI
	Q502	2SB641R	TRANSISTOR		D472	MA165	DIODE
			TRANSISTOR		D501	MA29A	DIODE
	Q521 Q551		TRANSISTOR		1000	!	DIODE

	Ref.No	p. Part No.	Description	ĺ	Ref.Ne	o. Part No.	Description
	D502 D503 D504 D506 D531	MA29TA MA4100H MA29A MA29WA MA165	DIODE DIODE.SI DIODE DIODE DIODE		D1311 D1312 D1313	MA4051M MA4051M MA4051M MA4051M MA4051M	DIODE DIODE DIODE DIODE DIODE
	D551B	MA165 TVSRU4DS RG2A2 TVSRG2 TVSRG2	DIODE DIODE DIODE.SI DIODE.SI DIODE.SI		D1316 D1317 D1318	MA4051M MA700 MA700 MA700 MA700	DIODE DIODE.SI DIODE.SI DIODE.SI DIODE.SI
	D553 D554 D555 D556 D557	EU2A EU2A ERA48O2 MA29WA EU2Z	DIODE.SI DIODE.SI DIODE.SI DIODE DIODE.SI		D1321 D1325 D1326	MA700 MA700 MA165 MA165 MA165	DIODE.SI DIODE.SI DIODE DIODE DIODE
	D558 D559 D560 D561 D591	MA 4051M MA 4051L MA 4047L MA 4047L MA 162	DIODE DIODE.SI DIODE.SI DIODE.SI		D1329 D1330 D1331	MA 165 MA 150 MA 165 MA 165 MA 700	DIODE DIODE DIODE DIODE DIODE.SI
	D601 D602 D651 D751 D752	MA 4051M EU2 MA 29A MA 165 MA 165	DIODE DIODE.SI DIODE DIODE DIODE		D1333 D1334 D1336 D1337	MA700 MA4033M MA165 MA29WA MA29A	DIODE.SI DIODE.SI DIODE DIODE DIODE
	D753 D754 D755 D756 D757	MA 700 MA 700 MA 700 MA 700 MA 700	DIODE.SI DIODE.SI DIODE.SI DIODE.SI DIODE.SI		D1344 D1347 D1348 D3360 D3361	MA 165 MA 165	DIODE DIODE DIODE DIODE DIODE
	D758 D759 D804 D805 D806	MA165 MA165 ERTD7FFK160L RBV406 EU1Z	DIODE DIODE THERMISTOR DIODE.SI DIODE		D3362 D3363 D3364 D3365 D3366	MA 165 MA 165 MA 165	DIODE DIODE DIODE DIODE DIODE
	D808 D809 D810	EU1Z RG2A2 EU1Z EU2 ERPF5BOM12OG	DIODE DIODE.SI DIODE DIODE.SI POSISTOR	}	D3371		DIODE DIODE DIODE.SI DIODE.SI DIODE.SI
)))	D854 D861 D862	TM361ML MA165 TVSRG2A TVSRG2A TVSRG2	DIODE.SI DIODE DIODE DIODE DIODE.SI		L551	CDIL & TRANSFORMERS TLH85807 ELH5L704	COIL
	0866 0881 0882	EU2YX FML22S TVSRG2A TVSRG2A	DIODE.SI DIODE.SI DIODE DIODE		L553 L801 L802 L861	ELC18B009 ELF18D656J ELF18D656J	CHOKE COIL COIL TRANS COIL TRANS CHOKE COIL
	0884 0886 0891	MA4051H MA165	DIODE DIODE DIODE DIODE.SI DIODE		L1301 L1302 L1303	ELC10B006 TLU121K186 TLU121K186 TLU121K186 TLU121K186	CHOKE COIL PEAKING COIL PEAKING COIL PEAKING COIL FERRITE CORE
	01302 01303 01304 01305 01306	MA 165 MA 165 MA 165	DIODE DIODE DIODE DIODE DIODE		L3302 L3303 L3340 L3341	TSC8921-1 TSC8921-1 TLUR68M186 TLU1ROM186	FERRITE CORE FERRITE CORE PEAKING COIL PEAKING COIL
0	1307	MA 1051M MA 1051M	DIODE	L L	.3343 .3344 .3345	FLU1ROM186 FLUR47M186 FLU1ROM186	PEAKING COIL PEAKING COIL PEAKING COIL PEAKING COIL PEAKING COIL

	Ref.No.	Part No.		Descrip	tion			Ref.No.	. Part No.	Ī	Des	criptio	1
	L3390	TLU1ROM186	PEAKING	COIL				C413	ECKF1H471KB	C	470PF	K	50V
	L3391	TLU1ROM186	PEAKING	COIL			1	C414	ECQB1H332JZ	P	3300PF	J	50V
	L3392	TLU1ROM186	PEAKING	COIL			ı	C415	ECSF1VE106YE	IT	10UF		35V
	L3393	TLU121K106C	PEAKING	COIL				C416	ECEA1HG4R7S	E	4.7UF		50V
A		TLP666JF	TRANS					C417	ECEA1EG100S	E	10UF		25V
41											_		
		TLH6466	COIL					C431	ECEA1HG22OS	E	22UF		50V
.₩	T551	TLF85681	FLYBACK	TRANS		•		C432	ECEA1VFE151	E	150UF		35V
		ETS42K254A	TRANS				1	C471	ECEA1HNX220	E	22UF		50V
	T881	ETS29K309A	TRANS					C472	ECEA1HNX220	E	22UF		50V
								C473	ECQV1H474JZ	P	0.47UF	J	50V
		CONTROL											
								C501	ECCF1H101J	С	100PF	Ų	50V
			CONTROL	В		OHM		C502	ECQK1152JZ	P	1500PF	J	100V
		EVN32CAOOB13	CONTROL	В		OHM		C503	ECQP1H271JZ	PP	270PF	J	50V
		EVUF3AE25B24	CONTROL	В		OHM		C504	ECQB1H682JZ	P	6800PF	J	50V
	VR404	EVM4HGA00B34	CONTROL	В		OHM		C505	ECEA1HG010S	Ε	1UF		50V
	VR405	EVM4HGAOOB34	CONTROL	В	30K	OHM							
								C506	ECQK1103JZ	Р	0.01UF	ل	100V
		EVM4HGA00B34	CONTROL	В		OHM		C507	ECEA1HG010S	E	1UF		50V
	-	EVM4HGA00B34	CONTROL	В		OHM		C508	ECQP1472FZ	PP	4700PF	F	100V
		EVM4HGA00B54	CONTROL	В		OHM		C509	ECEA1CF101	Ε	100UF		16V
		EVUF3AE25B24	CONTROL	В		OHM		C511	ECEA1EFE560	E	56UF		25V
	VR501	EVN32CAOOB24	CONTROL	В	20K	OHM							. = :
		L						C512	ECEA1CGE102	E	1000UF		16V
		EVN32CAOOB13	CONTROL	В		OHM	1	C513	ECQB1H472JZ	P	4700PF	Ų	50V
		EVUF3AE25B14	CONTROL	В		ОНМ	1	C521	ECKD2H102KB2	С	1000PF	K	500V
		EVM4HGAOOB54	CONTROL	В		OHM		C522	ECKF1H102KB	C	1000PF	K	50V
		EVM4HGA00B54	CONTROL	В		OHM		C523	ECKF1H102KB	С	1000PF	K	50V
	VR534	EVM4HGA00B54	CONTROL	В	50K	OHM				-			
							l	C524	ECKF1H102KB	C	1000PF	K	50V
)		EVM4HGAOOB54	CONTROL	В		OHM		C525	ECEA1HG010S	E	1UF		50V
		EVM31GAOOB33	CONTROL	В		OHM		C526	ECKF1H102KB	C	1000PF	K	50V
	VR552	EVUF3AE25B14	CONTROL	В		OHM		C527	ECEA1EFE560	E	56UF		25V
		EVM4HGAOOB15	CONTROL	В	100K			C528	ECEA1EGE332	E	3300UF		25V
	VR554	EVM4HGAOOB15	CONTROL	В	100K	OHM							
								C531	ECCF1H221J	C	220PF	J	50V
		EVM4HGAOOB15	CONTROL	В	100K			C532	ECQP1H102FZ	PP	1000PF	F	50V
		EVM4HGAOOB15	CONTROL	В	100K			C533	ECEA1HG2R2S	E	2.2UF		50V
	VR751	EVN32CAOOB24	CONTROL	В	20K	OHM	1	C536	ECEA1EG101S	E	100UF		25V
	VR841	EVN32CAOOB54	CONTROL	В	50K	OHM		C551	ECKF1H103ZF	С	0.01UF	Z	50V
	VR1301	EVM4HGAOOB33	CONTROL	В	3K	OHM							
								C552	ECEA1HG4R7S	E	4.7UF		50V
		EVM4HGAOOB33	CONTROL	В		OHM		C553	ECEA1HG4R7S	E	4.7UF		50V
l.		EVM4HGA00B22	CONTROL	В		OHM	١.	C554	ECWH12H562HS	PP	5600PF	Н	1.2KV
		EVM4HGAOOB53	CONTROL	В	5K	OHM	Δ	C555	ECKC3D391JBN	C	390PF	J	2KV
		EVM4HGAOOB53	CONTROL	В		OHM		C556	ECWH12H123JS	PP	0.012UF	J	1.2KV
	VR1312	EVM4HGA00B53	CONTROL	В	5K	OHM	١.						
	l			_			1	C557	ECKC3D122JBN		1200PF	J	2KV
			CONTROL	В		OHM	١,	C558	ECEA1EFE560	E	56UF		25V
i		EVM4HGAOOB13	CONTROL	В		OHM		C559	ECWF2H105JNY	PP	1.0UF	J	500V
	V R3372	EVM4HGA00B13	CONTROL	В	1 K	OHM		C560	ECWF2H784R65	PP	0.78UF	R	500V
		CAPACITORS					1.47	C561	ECWF2H824R65	PP	0.82UF		500V
		CAPACTIONS					Δ	C562	ECWF2H105JNY	PP	1.0UF	J	500V
	C361	ECEA1AG101S	E 100	UF		10V	1 4	C563	ECQV1H473JZ	P	0.047UF	J	500 v
		ECEATAGIOIS ECEA2VG4R7S	E 4.1			350V		C564	ECQV1H473JZ	P	0.047UF		50V 50V
		ECEA2VG4R/S		IUF		100V	A	C565	ECEA1VW100	E	10UF	J	35V
		ECQB1H472JZ	P 4700		J	50V	43	C566	ECKD2H102KB2	E C	1000F	K	500V
		ECEA2EGO1OS		IUF		250V		2200	-UNDZITTUZNOZ		1000FF	^	300 v
	00/0	- CERTEGO 103	-		•			C567	ECEA1CG101S	E	100UF		16V
	C374	ECQB1H183JZ	P 0.018	BUF	J	50V		C568	ECOS2DG221E	E	220UF		200V
		ECEA1CF101	E 100		-	16V		C569	ECCD2H18OJ	C	18PF	J	500V
		ECQB1H223JZ	P 0.022		J	50V	A	C581	ECQM1H474JV	P	0.47UF	Ĵ	50V
	1	ECQB1H103JZ	P 0.0		Ĵ	50V		C582	ECKC3D272JBN	c	2700PF	Ũ	2KV
		ECQV1H104JZ	P 0.		Ĵ	50V						_	
								C583	ECQB1H223JZ	Р	0.022UF	J	50 V
	C405	ECKF1H473ZF	C 0.04	7UF	Z	50V	1	i	ECEA2EGO10S	E	1UF		250V
		ECEA1HGER33	E 0.33	3UF		50V		C601	ECEA1AG221S	E	220UF		10V
		ECSF1VE684Y	T 0.68			35V		1	ECEA2CG010S	E	1UF		160V
	1	ECKD2H182KB2	C 1800		K 5	500V		C651	ECEA1HGO10S	E	1UF		50V
		ECEA1HFE561	E 560			50V			1				
	1							C751	ECEA1HGE330	E	33UF		50V
	1	ECKD2H471KB2	C 470			500V		!	ECEA1EG101S	Ε			

Ref.N			cription			Ref.N			Des	criptio	on
△ C801 △ C802 △ C803 △ C804	ECQB1H562JZ ECQU2A224MNS TAXDSR472M TAXDSR472M ECQU2A224MNS	P 5600PF PP 0.22UF CERAMIC FIL CERAMIC FIL PP 0.22UF		50V 250V 250V		C1332 C1333 C1337 C1338 C1339	ECBT1E103ZF ECEA1HG2R2S ECEA1HG2R2S	5 C	0.01UF 0.01UF 2.2UF 2.2UF 2.2UF	Z Z	25V 25V 50V 50V
↑ C807 ↑ C808 C809 C810 C811	ECKCNS472MFJ ECKCNS472MFJ ECOS2EG561U ECOS2EG561U ECEA1HFE820	C 4700PF C 4700PF E 560UF E 560UF E 82UF	M	250V 250V 50V		C134C C1341 C1342 C1343 C1344	ECBT1E103ZF ECBT1E103ZF ECBT1E103ZF ECBT1E103ZF ECEA1HG100S	5 C C C E	0.01UF 0.01UF 0.01UF 0.01UF 10UF 33PF	Z Z Z	50V 25V 25V 25V 50V 50V
↑ C812 ↑ C813 C814 C816 C817	ECKCNS472MFJ ECKCNS472MFJ ECQM4473KZ ECQV1H393JZ ECEA2AFE560	C 4700PF C 4700PF P 0.047UF P 0.039UF E 56UF	M K J	400V 50V 100V		C1345 C1346 C1347 C1348 C1349	ECCF1H330JC ECEA1AG101S ECQV1H104JZ	CCECE	33PF 33PF 100UF 0.1UF 100UF	J	50V 50V 10V 50V 10V
C841 C851 C852 C853 C854 C857 C855	ECQB1H103JZ ECEA25V47TU ECQV1H104JZ ECQE2A103M ECQV1H105JZ ECQE2224KSB ECKF1H103ZF	P 0.01UF E 47UF P 0.1UF P 0.01UF P 1.0UF P 0.22UF	J J&JK	50V 25V 50V 250V 50V 250V		C1350 C1351 C1352 C1353 C1354	ECQV1H104JZ ECBT1E103ZF! ECBT1E103ZF! ECBT1E103ZF!	5 C	0.1UF 0.1UF 0.01UF 0.01UF 0.01UF	J Z Z Z	50V 50V 25V 25V 25V
C856 C865 C867 C869	ECEA1EFE221 ECEA1HFE222 ECEA1CFE332	C 0.01UF E 220UF E 2200UF E 3300UF E 680UF	Z	50V 25V 50V 16V 25V		C1355 C1356 C1357 C1358 C1360	ECBT1E103ZFS ECBT1E103ZFS ECBT1E103ZFS ECBT1E103ZFS ECEA1CG101S	5 0	0.01UF 0.01UF 0.01UF 0.01UF 100UF	Z Z Z Z	25V 25V 25V 25V 16V
C871 C872 C882 C883 C884	ECEA2CG101S ECOS2DG221E ECKD2H561KB2	E 100UF E 100UF E 220UF C 560PF E 22UF	K	100V 160V 200V 500V 50V		C1361 C1362 C1363 C1364 C1365	ECBT1E103ZFE ECQB1H123JZ ECQB1H562JZ ECKF1H102KB ECEA1CG101S	CPPCm	0.01UF 0.012UF 5600PF 1000PF	Z J K	25V 50V 50V 50V 16V
C885 C886 C887 C888 C891	ECQB1H1O3JZ ECQM2474KZ	P 0.047UF E 220UF P 0.01UF P 0.47UF E 10UF	J	50V 200V 50V 200V 50V		C1367 C1368 C1370	ECEA1HG100S ECBT1E103ZF5 ECEA1CG101S ECBT1E103ZF5 ECEA1HG100S	Ε	10UF 0.01UF 100UF 0.01UF 10UF	z	50V 25V 16V 25V 50V
C1301 C1303 C1305 C1306 C1307	ECCF1H221J	0.01UF 220PF 0.01UF 10UF 0.047UF	Z J Z	25V 50V 25V 50V 50V		C1381 C1382 C1383	ECEA1EG470S ECBT1E103ZF5 ECBT1E103ZF5 ECBT1E103ZF5 ECBT1E103ZF5	C	47UF 0.01UF 0.01UF 0.01UF 0.01UF	Z Z Z Z	25 V 25 V 25 V 25 V 25 V
C1310 C1311	ECEA1HG2R2S ECEA1HG010S ECEA1HGER33 ECQB1H103JZ ECKF1H102KB	1UF	J	50V 50V 50V 50V 50V		C1386 C1387 C1388	ECBT 1E 103ZF5 ECBT 1E 103ZF5 ECBT 1E 103ZF5 ECBT 1E 103ZF5 ECBT 1E 103ZF5	000	0.01UF 0.01UF 0.01UF 0.01UF 0.01UF	Z Z Z Z Z	25V 25V 25V 25V 25V
C1315 C1316 C1318	ECKF1H102KB CECF1H471J CECQV1H154JZ FECEA1HGO10S ECEA1AG101S	1000PF 470PF 0.15UF 1UF 100UF	K J	50V 50V 50V 50V 10V		C3341 C3342 C3343	ECQV1H104JZ ECQV1H104JZ ECQV1H104JZ ECCF1H151J ECCF1H151J	0000	0.1UF 0.1UF 0.1UF 150PF 150PF		50V 50V 50V 50V
C1321 C1322 C1323	ECBT1E103ZF5 C ECEA1AG101S E ECBT1E103ZF5 C ECEA1AG101S E ECBT1E103ZF5 C	100UF 0.01UF 100UF	z z z	25V 10V 25V 10V 25V	ķ	C3346 C3347 C3348	ECCF1H151J ECKD2H103PU ECKD2H103PU ECKD2H103PU ECKD2H103PU	00000	150PF 0.01UF 0.01UF 0.01UF 0.01UF	7 0 0 0	50V 500V 500V 500V 500V
C1326 C1327 C1328	ECEA1CG221S E ECBT1E103ZF5 C ECBT1E103ZF5 C ECBT1E103ZF5 C ECCF1H101J C	0.01UF	Z Z Z J	16V 25V 25V 25V 50V	0	03351 E 03352 E 03353 E	ECQE 1105KN ECQE 1105KN ECQE 1105KN ECKD2H103PU ECKD2H103PU	P P P U U	1.0UF 1.0UF 1.0UF 0.01UF 0.01UF	K K F P	100V 100V 100V 500V 500V
C1330 C1331	ECBT1E103ZF5 C	0.01UF 0.01UF	Z Z	25V 25V	ic	3361 E		E E	220UF 100UF		100V 10V

Ref.No.	. Part No.		Descri	ptio	n	Ref.No.	. Part No.	Description				
C3370	ECEA2AGE470	E	47UF		100V	R442	ERDS2TJ222	C	2.2K OF	-IM	J	1/4W
C3371	ECEA2AGE3R3	E	3.3UF		100V	R443	ERDS2TJ222	C	2.2K O	-IM	J	1/4W
	ECKC3D122JBN		1200PF	J	2KV	R444	ERDS2TJ224	c	220K O		J	1/4W
	ECQE4153KZ	0	0.015UF		400V	R445					-	
				K			ERDS2TJ103	C	10K D		J	1/4W
R502	ECKF1H102KB	С	1000PF	K	50V	R471	ERDS2TJ471		470 D	TIVI	J	1/4W
	RESISTORS					R472	ERDS2TJ102	С	1K 0		J	1/4W
						R473	ERDS2TJ182	C	1.8K DH	-IM	J	1/4W
D1323	ERDS2TCO	C	O OHM		1/4W	R475	EROS2CKG2051	М	2.05K OH	MH	G	1/4W
D1335	ERDS2TCO	C	O OHM		1/4W	R476	ERDS2TJ822	k	8.2K OH	MH	J	1/4W
i	EROS2CKF1001	М	1K DHM	F	1/4W	R477	ERDS2TJ222	C	2.2K OH		Ú	1/4W
J120	ERD25FJ101K		100 DHM	·	1/4W	"\-7"	LINDUZIOZZZ		2.21	1144	J	1/ →#
U121		-				2470	EDDGGT 1000	L	0 044 0			
0121	ERDS2TJ101	C	100 DHM	J	1/4W	R478	ERDS2TJ222	C	2.2K OF		J	1/4W
						R479	ERDS2TJ222	C	2.2K OH		J	1/4W
R361	ERDS2TJ102	С	1K OHM	J	1/4W	R480	ERD\$2TJ222	C	2.2K OH	M	J	1/4W
R362	ERDS2TJ562	C	5.6K OHM	J	1/4W	R481	ERDS2TJ103	C	10K OH	HM	J	1/4W
R363	EROS2CKG4752	М	47.5K OHM	G	1/4W	R501	ERDS2TJ391	С	390 DH		Ū	1/4W
	EROS2CKG2743		274K OHM	G	1/4W	1.50	LINDS210051	_	030 0	11*1	U	1/ 71
				-				_				
R367	ERD25FJ100K	С	10 DHM	J	1/4W	R503	ERDS2TJ223	С	22K OF		J	1/4W
							ERDS2TJ123	С	12K OF		J	1/4W
R368	EROS2CKG2742	M	27.4K OHM	G	1/4W	R505	ERDS2TJ123	C	12K OH	M	J	1/4W
R371	ERDS2TJ221	C	220 DHM	J	1/4W	R506	ERDS2TJ223	C	22K OH		J	1/4W
R372	ERDS2TJ223	C	22K DHM	Ū	1/4W	R507	ERD25FJ154K	ic	150K OH		J	1/4W
R373	ERDS2TJ103	6	10K DHM	J	1/4W	1.50,			130K OF	1171	•	1 / W
		5		-		5500	EDDECT ICES		0011 5	18.4		
R374	ERDS2TJ102	C	1K OHM	J	1/4W	R508	ERDS2TJ333	C	33K OF		J	1/4W
							ERDS2TJ822	С	8.2K DH		J	1/4W
R375	ERDS2TJ153	C	15K DHM	J	1/4W	R510	ERDS2TJ102	C	1K OH	MF	J	1/4W
R376	ERD25FJ123K	C	12K DHM	J	1/4W	R511	EROS2CKF1202	M	12K OF	M	F	1/4W
R402	ERDS2TJ104	C	100K DHM	J	1/4W		EROS2CKF1052	M	10.5K DH		F	1/4W
R403	ERDS2TJ333	C	33K OHM	Ű	1/4W	1,5,12	LNOSZONI 1052	1.,	10.56 0	1141	,	1/ - 1
,		1						L				
R404	ERDS2TJ562	С	5.6K OHM	J.	1/4W		ERDS2TJ472	C	4.7K OF		J	1/4W
						R514	EROS2CKG5901	M	5.9K OH	-IM	G	1/4W
R405	ERDS2TJ473	C	47K OHM	J	1/4W	R516	ERDS2TJ273	C	27K OF	-IM	J	1/4W
R406	ERDS2TJ472	C	4.7K OHM	J	1/4W	R518	ERDS2TJ472	c	4.7K OH	M	U	1/4W
	ERDS2TJ331	C	330 OHM	Ū	1/4W		EROS2CKF4642	M	46.4K OF		F	1/4W
	ERDS2TJ334		330K DHM	Ú	1/4W	1013	LINO320K1 4042	1"	40.41.01	1171	,	1/ #
						DE00	EDDCOT HOD		4 014 01			4 / 411
R409	ERD25FJ101K	-	100 DHM	J	1/4W		ERDS2TJ122	С	1.2K OF		J	1/4W
		1					ERD25FJ471K	C	470 OH	·M	J	1/4W
R410	ERDS2TJ123	C	12K DHM	J	1/4W	R522	ERDS2TJ681	C	680 DH	·M	J	1/4W
R411	ERDS2TJ332	C	3.3K DHM	J	1/4W	R523	ERG5SJ102	M	1K OH	M	J	5 W
R412	ERDS2TJ183	С	18K DHM	J	1/4W		ERDS2TJ472	c	4.7K OH		Ú	1/4W
R413	ERDS1FJ471	C	470 DHM	J	1/2W						•	., -, .,
R414	ERDS1FJ391		390 DHM	J	1/2W	R525	EDDC4E 1400		40.01	18.6		1 /04
K414	EKD3 17 039 1	-	390 DUN	U	1/2W		ERDS1FJ120	С	12 OF		J	1/2W
							ERDS2TJ682	С	6.8K OH		J	1/4W
	ERDS2TJ103	C	1 OK OHM	J	1/4W		ERD25FJ1ROK	C	1 OF	łM	J	1/4W
R416	ERDS2TJ152	C	1.5K OHM	J	1/4W	R531	EROS2CKF1002	M	10K DH	M.	F	1/4W
R417	ERD25FJ472K	С	4.7K OHM	J	1/4W	1 1	ERDS2TJ103	C	10K OF		J	1/4W
	ERDS1FJ561	С	560 DHM	Ü	1/2W			1			_	
	ERDS2TJ153			Ĵ	1/4W	R533	ERDS2TJ104	c	1004 0	28.6	. 1	1/4W
1720	LN03210133	_	INC DUM	J	1 / →₩			1-	100K 0F			
D 451							ERDS2TJ103	С	10K 0F		J	1/4W
	ERX3ANJ3R9	M	3.9 OHM	J	ЗW		EROS2CKF8252	1	82.5K OF		F	1/4W
	ERD25FJ6R8K	C	6.8 OHM	J	1/4W			M	5.62K OF	IM.	F	1/4W
R423	ERDS2TJ271	C	270 OHM	J	1/4W	R537	ERDS2TJ471	C	470 OH	IM	J	1/4W
	ERDS2TJ221	C	220 OHM	Ū	1/4W			ľ		-		,
	ERDS2TJ331	C	330 OHM	Ĵ	1/4W	R538	EROS2CKG2212	M	22.1K OF	łIV1	G	1/4W
25	_,,552,0001	ĭ	200 Onii4	~	1/ -+ W							
D 460	EDDCOT 1000		0 014 0115	,	4 / 614		ERO25CKG4422		44.2K OH		G	1/4W
	ERDS2TJ332	C	3.3K OHM	J	1/4W		ERDS2TJ100	C	10 DH		J	1/4W
1	ERDS2TJ332	C	3.3K OHM	J	1/4W		ERDS2TJ100	C	10 OH	M	J	1/4W
R429	ERW12PKR10	W	0.10 DHM	K	1/2W	R547	EROS2CKG1003	M	100K OF	M	G	1/4W
	ERW12PKR10	W	0.10 DHM	K	1/2W							
	ERDS2TJ104	C	100K OHM	Ú	1/4W	R548	ERDS2TJ222	C	2.2K OH	IN/A	. 1	1/4W
1 2 4 2 1	2100210104		TOOK UNIT	9	1/ →₩						J	
D 400	EDDCCT		A712		4 / 41 .		ERDS2TJ102	C	1K OF		ñ	1/4W
	ERDS2TJ473	C	47K OHM	J	1/4W		EROS2CKF2102		21K OF		F	1/4W
R433	ERDS2TJ222	C	2.2K OHM	J	1/4W	R552	EROS2CKF2102	M	21K OF	M	F	1/4W
R434	EROS2CKG2151	M	2.15K OHM	G	1/4W	R553	ERDS2TJ472	С	4.7K OH		J	1/4W
	ERDS2TJ101	C	100 DHM	J	1/4W							
	ERDS2TJ822	C	8.2K OHM	J	1/4W	R554	ERDS2TJ472	-	A 714 C	0.0		4 / 410
11-430	1	_	J.ZR UMM	V	1/ 4W			C	4.7K OH		J	1/4W
		-					EROS2CKF3162	l .	31.6K DH		F	1/4W
	ERDS2TJ154	ic.	150K OHM	J	1/4W		EROS2CKF1652	M	16.5K OH	M	F	1/4W
R438	ERDS2TJ333	ic	33K OHM	J	1/4W	R557	ERDS2TJ824	С	820K OH	[V]	J	1/4W
1	ERG3ANJ271	M	270 OHM	J	3.W		ERDS2TJ824	c	820K DH		J	1/4W
		ř	22 OHM	J	1/4W			_	OZOK DI	0.71	0	1/ 1/
	EBD25E.1000K											
R440	ERD25FJ220K ERD25FJ1R0K	C	1 OHM	J	1/4W	R559	ERQ1CJP1RO	F	1 OH	2.0	J	1 W

Ref.N			Descr	iptic	n	Ref.N	o. Part No.	T	Desc	ripti	on .
R561	ERDS2TJ151	C	150 OHM	J	1/4W	R806	B ERGSANJ151	M	150 DHN	1 J	3 M
R5624		M		J	3W	R807	ERG2ANJ563	M			2 W
	B ERG3SJ221	M	220 DHM	J	3 W	R808		м	68 DHM		3 W
R5634		M	220 OHM	Ū	3W	R808		M	68 OHM		34
R563E		Μ	220 DHM	J	3.4	R809	ERD25FJ561K		560 OHM		1/4W
DECA	EDDCOT 1470		4 54 545						000 01,11		1/
R564 R565	ERDS2TJ472 ERDS2TJ472	C	4.7K OHM	Ų	1/4W	R810	ERD25FJ330K		33 OHM		1/4
		C	4.7K OHM	J	1/4W	R811	ERC12AGK474		470K OHM	K	1/24
R568	ERDS2TJ272	C	2.7K OHM	J	1/4W	R821	ERD25FJ474K	C	470K DHM	U	1/4W
R569	ERDS2TJ182	C	1.8K OHM	J	1/4W	R822	ERD25FJ474K	lc.	470K OHM		1/4W
R570	ERDS2TJ562	С	5.6K OHM	J	1/4W	R841	ERD25FJ101K		100 DHM		1/44
R571	ERDS2TJ393		39K OHM		4/44	A 2040		_ [.			
R572	ERDS2TJ104	00	100K DHM	J	1/4W 1/4W	A R842 R843	EROS2CKF274		274K DHM		1/4W
R573	ERD25FJ680K	6	68 OHM	J	1/4W		EROS2CKF121	1	121K OHM		1/44
R577	ERD25FJ471K	0		-		R851	ERDS2TJ124	C	120K OHM	J	1/4W
		C	470 OHM	J	1/4W	R852	ERDS2TJ104	C	100K OHM	J	1/4W
R578	ERDS1FJ682	C	6.8K OHM	J	1/2W	R854	ERDS2TJ100	C	10 OHM	J	1/4W
R581	EROS2CKF3012	М	30,1K DHM	F	1/4W	R855	EDDCOT HOD		4014 01 10		
R582	EROS2CKF2152	M	21.5K OHM	F	1/4W		ERDS2TJ103	C	10K DHM	-	1/4W
R583	ERDS2TJ474					R856	ERDS2TJ122	CC	1.2K OHM	_	1/4W
1			470K DHM	J	1/4W	R858	ERD25FJ390K	C	39 OHM	J	1/4W
R584	ERDS2TJ562	C	5.6K OHM	J	1/4W	R859	ERDS1FJ470	C	47 OHM	Ų	1/2W
R585	ERDS2TJ272	C	2.7K DHM	J	1/4W	△ R867	ERQ14AJ1RO	F	1 OHM		1/4W
R586	ERG2ANJ330	М	33 DHM	J	2W	△ R868	EDO444				. ,
R587	ERDS2TJ472	C	4.7K OHM	J	1/4W		ERQ14AJ1RO	F	1 OHM	J	1/4W
R589	ERDS2TJ153	2		_			ERQ12AJ1RO	F	1 OHM		1/2W
,			15K OHM	J	1/4W	A R870	ERQ12AJ1RO	F	1 OHM		1/2W
R591	ERDS2TJ274	C	270K DHM	J	1/4W	△ R872	ERQ2CKPR33	F	0.33 OHM	K	2W
R592	ERDS2TJ184	С	180K DHM	J	1/4W	R873	ERF5ZYK3R3	W	3.3 OHM	K	5 W
R601	ERDS2TJ153	С	15K OHM	J	1/4W	⚠ R882	ED04011115 45				
R602	ERDS2TJ473	C	47K OHM	J	1/4W	R885	ERQ12HKR47	F	0.47 OHM	K	1/2W
R603	EROS2CKG2671	M	2.67K DHM	Ğ	1/4W		ERD25FJ124K	C	120K DHM	J	1/4W
R604						R886	ERG1ANJ820	M	82 OHM	J	1 W
	EROS2CKG8662		86.6K DHM	G	1/4W	R887	ERDS2TJ100	C	10 OHM	U	1/4W
R605	ERDS2TJ104	С	100K OHM	J	1/4W	R888	ERDS2TJ183	С	18K OHM	J	1/4W
R606	ERDS2TJ822	c	8.2K OHM	J	1/4W	R889	EDDOECCOOL		0.014.01.04	_	
R607	ERDS2TJ103	C	10K DHM	Ĵ	1/4W		ERD2FCG222	C	2.2K OHM	G	2W
R650						R890	ERDS2TJ333	C	33K OHM	U	1/4W
	EROS2CKG8252		82.5K OHM	G	1/4W	R891	ERDS2TJ104	C	100K OHM	J	1/4W
R651	EROS2CKF2322	М	23.2K OHM	F	1/4W	R1301	ERO25CKF75RC		75 OHM	F	1/4W
R652	ER025CKG2802	M	28K DHM	G	1/4W	R1302	ERO25CKF75RC	M	75 OHM	F	1/4W
R653	EROS2CKG1051	М	1.05K DHM	G	1/4W	D4000					
R750	ERDS2TJ472					R1303	ERO25CKF75RC		75 OHM	F	1/4W
		С	4.7K OHM	J	1/4W	R1304	ERD25TCO	C	O OHM		1/4W
R751	ERDS2TJ333	С	33K DHM	J	1/4W	R1305	ERDS2TJ124	C	120K OHM	J	1/4W
R752	ERDS2TJ393	iC	39K OHM	J	1/4W	R1307	ERDS2TJ101	C	100 DHM	Ĵ	1/4W
R753	ERDS2TJ393	С	39K OHM	J	1/4W	R1308	ERDS2TJ101	C	100 DHM	J	1/4W
D7E4	EDOCOGNOTACE		44 04 5:00	_	. , .			1			., ¬₩
R754 R755	EROS2CKG4422 ERDS2TJ472				1/4W	R1309	ERD25FJ102K	C	1K OHM	J	1/4W
		С	4.7K OHM		1/4W	R1310	ERD25FJ102K	. C	1K OHM	J	1/4W
R756	ERDS2TJ822	C	8.2K DHM	J	1/4W	R1311	ERD25FJ102K	C	1K OHM	J	1/4W
R757	ERDS2TJ223	C	22K OHM	J	1/4W	R1312	ERD25FJ102K	C	1K OHM	Ű	1/4W
R758	ERDS2TJ102	С	1K OHM	J	1/4W	R1313	ERD25FJ102K	C	1K DHM	J	1/4W
R759	EDDSOT ICO		660 0:44		4/4					-	
R761	ERDS2TJ681 EROS2CKG1002	C	680 DHM	J	1/4W	R1314	ERD25FJ102K	C	1K OHM	J	1/4W
	EDDCCT 1455		10K OHM	G	1/4W	R1324	ER025CKF2700	M	270 DHM	F	1/4W
R762	ERDS2TJ102	C	1K OHM	J	1/4W	R1325	ER025CKF2700	M	270 DHM	F	1/4W
2764	ERDS2TJ102	C	1K OHM	J	1/4W	R1326	ER025CKF2700	M	270 OHM	F	1/4W
7765	EROS2CKG1371	M	1.37K OHM	G	1/4W	R1327	ER025CKF2700	M	270 OHM	F	1/4W
R766	EROS2CKG6340	h4	CO4 0184	^	1/4:						
3767	EROS2CKG6340			G	1/4W	R1328	ER025CKF2700	M	270 DHM	F	1/4W
2768				F	1/4W	K1329	ER025CKF2700	M	270 OHM	F	1/4W
	EROS2CKF5620			F	1/4W	R1330	ERDS2TJ560	C	56 DHM	J	1/4W
R769	EROS2CKG1821			G	1/4W	R1331	ERD25FJ103K	C	10K DHM	J	1/4W
7770	EROS2CKG1002	Μ.	10K DHM	G	1/4W		ERD25FJ103K	C	10K DHM	J	1/4W
2771	EROS2CKG1002	M	10K OHM	G	4 / 452	0.000		-			
2801		W		G	1/4W	K1333	ERD25FJ103K	C	10K DHM	J	1/4W
		1		K	10W	K1334	ERD25FJ103K	C	10K DHM	J	1/4W
	ERW2PKR33	W		K	2W		ERD25FJ103K	C	10K DHM	J	1/4W
2804	ERDS2TJ561	С		J	1/4W	R1336	ERDS2TJ562	C	5.6K OHM	Ū	1/4W
₹805A	ERDS1FJ274	С	270K OHM	J	1/2W	R1337	ERDS2TJ332	C	3.3K OHM	J	1/4W
280=0	ERD\$1FJ224		2201 215		1 (0):					Ţ	
1000k		C		J	1/2W		ERDS2TJ332	C	3.3K OHM	J	1/4W
	ERUSAINUTST	M	150 OHM	J	3W	R1340	ERDS2TJ222	ic	2.2K DHM	J	1/4W

Ref.No.	Part No.		D	escri)	ption			Ref.No.	Part No.		Descr	iption	1
	ERDS2TJ222		2.2K	MHO	J	1/4W		R1418	ERDS2TJ122	iC	1.2K OHM	J	1/4W
R1342	ERDS2TJ123	C	12K	MHO	J	1/4W		R1419	ERDS2TJ562	C	5.6K OHM	J	1/4W
R1343	ERDS2TJ123	lc	12K	OHM	J	1/4W		R1421	ERD25FJ152K	C	1.5K OHM	J	1/4W
R1346	ERDS2TJ331	C	330	DHM	J	1/4W		R1422	ERDS2TJ104	C	100K OHM	J	1/4W
_	ERDS2TJ473	C	47K		J	1/4W	1		ERDS2TJ273	C	27K OHM		1/4W
24242	EDDCOT LEGO		E 014	01.04		'a / au		D4 404	EDDCOT 1000		0 04 04 10	,	4 / 414
	ERDS2TJ563	C	56K		J	1/4W		1	ERDS2TJ222	C	2.2K DHM	J	1/4W
	ERDS2TJ223	C	22K		J	1/4W			ERDS2TJ561	С	560 OHM		1/4W
R1350	ERDS2TJ471	С	470	MHO	J	1/4W		R1426	ERDS2TJ122	C	1.2K OHM	J	1/4W
R1351	ERDS2TJ104	C	100K	OHM	J	1/4W		R1429	ERD25FJ560K	С	56 OHM	J	1/4W
	ERDS2TJ102	С		MHO	J	1/4W		R1430	ERDS2TJ122	С	1.2K OHM	J	1/4W
R1354	ERDS2TJ562	С	5.6K	ОНМ	J	1/4W		R1431	ERDS2TJ823	c	82K OHM	J	1/4W
	ERDS2TJ333	۲	33K		Ĵ	1/4W	1		ERDS2TJ183	C	18K OHM	J	1/4W
							1 1	1				-	
	EROS2CKF3161		.16K		F	1/4W		ı	ERDS2TJ122	C	1.2K OHM		1/4W
	ERDS2TJ332	-	3.3K		J	1/4W			ERG5ZXJ821	M	820 DHM	J	5 W
R1359	EROS2CKF3401	М	3.4K	OHM	F	1/4W		R3341	ERG5ZXJ821	M	820 OHM	J	5W
R1360	ERDS2TJ822	c	8.2K	OHM	J	1/4W		R3342	ERG5ZXJ821	M	820 OHM	J	5W
	ERDS2TJ472		4.7K	OHM	J	1/4W		R3343	ERDS2TJ101	C	100 OHM	J	1/4W
	ERDS2TJ223	c	22K		Ũ	1/4W			ERDS2TJ101	c	100 OHM	Ũ	1/4W
	ERDS2TJ223	C	22K		Ĵ	1/4W			ERDS2TJ101	C	100 OHM	J	1/4W
		0.5								c			
R1365	EROS2CKG6491	M 6	. 49K	OHM	G	1/4W		R3346	ERDS2TJ330	C	33 OHM	J	1/4W
	EROS2CKG5361		.36K		G	1/4W			ERDS2TJ330	00000	33 OHM	J	1/4W
R1367	EROS2CKG6801		6.8K		G	1/4W			ERDS2TJ330	C	33 OHM	J	1/4W
R1368	EROS2CKG8201	M	8.2K	DHM	G	1/4W		R3349	ERDS2TJ330	ic	33 OHM	J	1/4W
	EROS2CKG6491		.49K		G	1/4W	1		ERDS2TJ330	C	33 OHM	J	1/4W
	EROS2CKG5361		.36K		Ğ	1/4W			ERDS2TJ330	c	33 OHM	Ŭ	1/4W
R1371 R1372	ERDS2TJ823 ERDS2TJ823	C	82K 82K		J	1/4W 1/4W		R3352	ERDS2TJ220 ERDS2TJ220	0000	22 OHM 22 OHM	J	1/4W 1/4W
		C			_							_	
R1373	ERD25FJ823K	C	82K		J	1/4W			ERDS2TJ220	C	22 OHM		1/4W
R1374	ERDS2TJ222	C	2.2K	OHM	J	1/4W	1	R3355	ERDS2TJ473		47K OHM	J	1/4W
R1375	ERDS2TJ221	C	220	OHM	J	1/4W		R3356	ERDS2TJ473	С	47K OHM	J	1/4W
R1376	ERDS2TJ124	С	120K	ОНМ	J	1/4W		R3357	ERDS2TJ473	С	47K OHM	J	1/4W
	ERDS2TJ562		5.6K		Ū	1/4W			ERD25FJ101K	Č	100 OHM	Ű	1/4W
	ERDS2TJ471	c	470		J	1/4W			ERD25FJ101K	C	100 OHM	Ű	1/4W
1		2				1/4W	I i			2			
R1380 R1381	ERDS2TJ471 ERDS2TJ471	C C	470 470		ل ا ل	1/4W 1/4W			ERD25FJ101K ERD25FJ101K	6	100 DHM	ل ل	1/4W 1/4W
		-			•	.,					.00 0		,,
R1382	ERDS2TJ151	С	150	OHM	J	1/4W		R3365	ERD25FJ101K	C	100 DHM	J	1/4W
R1383	ERDS2TJ151	C	150	OHM	J	1/4W		R3366	ERD25FJ101K	С	100 OHM	J	1/4W
	ERDS2TJ151	c	150		Ū	1/4W			ERDS2TJ181	C	180 OHM	Ū	1/4W
	ERDS2TJ151	c	150		Ŭ	1/4W			ERDS2TJ271		270 OHM	Ű	1/4W
	ERDS2TJ151	C	150		J	1/4W	1 1		ERDS2TJ563	C	56K OHM	J	1/4W
1	ERDS2TJ151	C		OHM		1/4W			ERDS2TJ224	C	220K DHM		1/4W
	ERDS2TJ154	-	150K		J	1/4W	1		ERDS2TJ221	C	220 OHM	J	1/4W
	EROS2CKF3401	M	3.4K		F	1/4W		R3372	ERDS2TJ224	C	220K DHM	J	1/4W
R 1390	ERDS2TCO	С	0	DHM		1/4W		R3373	ERD\$2TJ221	C	220 DHM	J	1/4W
	ERDS2TJ822	С	8.2K	OHM	J	1/4W		R3374	ERD25FJ224K	C	220K DHM	J	1/4W
R 1392	ERD25TCO	С	0	ОНМ		1/4W		R3375	ERD25FJ221K	С	220 DHM	J	1/4W
	ERDS2TJ273	c	27K		J	1/4W			ERD25FJ820K	C	82 OHM	Ĵ	1/4W
						· .	1			5			
1	ERDS2TJ273	C	27K		J	1/4W			ERDS2TJ102	C	1K OHM	J	1/4W
	ERDS2TJ182	С	1.8K		J	1/4W			ERDS1FJ153	C	15K OHM	J	1/2W
R 1 397	ERDS2TJ273	C	27K	OHM	J	1/4W		R3381	ERG1ANJ473	M	47K OHM	J	1 W
R 1 398	ERDS2TJ182	c	1.8K	ОНМ	J	1/4W		R3382	ERDS2TJ750	C	75 OHM	J	1/4W
	ERDS2TJ682		6.8K		J	1/4W	1 1		ERDS2TJ750	000	75 OHM	J	1/4W
	ERD25FJ182K		1.8K		Ű	1/4W			ERDS2TJ750	C	75 OHM	Ű	1/4W
	ERDS2TJ122		1.2K		J	1/4W			ERDS1FJ151	10	150 DHM	J	1/2W
	ERDS213122 ERDS2TJ223	C	22K		J	1/4W	1 1		ERDS1FJ151	C	150 DHM	J	1/2W
			0.5-	01.22									
	ERD25FJ821K ERDS2TJ822	C	820 8.2K		J	1/4W 1/4W	1		ERDS1FJ151 ERD50FJ151	C	150 OHM	J	1/2W
										C	150 OHM	J	1/2W
	ERDS2TJ224		220K		J	1/4W			ERDS2TJ101	C	100 DHM	J	1/4W
1	ERD25FJ393K	C	39K		J	1/4W	1		ERD25FJ101K	C	100 DHM	J	1/4W
R1410	ERD25FJ561K	С	560	OHM	J	1/4W		R3396	ERDS2TJ101	C	100 DHM	J	1/4W
ì	EDTDOEUL 4 40C	THED	MICTO	D				02207	ERD25FJ104K	c	100K DHM	J	1/4W
IR 1 41 1	ERTD2FHL142S	HOLK											

	Ref.No.	Part No.	Description		Ref.No.	Part No.	Description
	R3399	ERD25FJ104K	C 100K DHM J 1/4W		1	TJS878204	4P SOCKET
		OTHERS				TJS878205	5P SOCKET
		OTHERS				TJS878203 TJS8A4180	3P SOCKET SOCKET
	1.3	TJE81101	TERMINAL			TJS8A4180	SOCKET
		TJE81110	TERMINAL				JOSE CONTRACTOR OF THE PROPERTY OF THE PROPERT
		TJE81132	TERMINAL			TJS8A4180	SOCKET
	49	TMK87908	CONNECTION BOARD			TEL302-9	TERMINAL
		TMM81416	CORD BAND(SMALL)			TEL302-9	TERMINAL
		TMM81460	LOCKING SUPPORT			TEL302-9 TEL302-9	TERMINAL TERMINAL
	50	TMM85416	RUBBER(LOKING SUPORT)		04	166302-9	PERMINAL
		TMM85517-1	MARK BAND(R)		D3301	TEL302-9	TERMINAL
		TMM85517-2	MARK BAND(G)	١.		TEL302-9	TERMINAL
		TMM85517-3	MARK BAND(B)	Δ		XBA2C31TROA	FUSE
		TMM87701	BUSHING			TJC3316	FUSE HOLDER
		TMM87702	COLLAR		F 5803	TJC3316	FUSE HOLDER
Δ.		TQF85617	FUSE EXCHANGE LABEL		H1	TEL302-9	TERMINAL
∆ .		TQF85745	FUSE EXCHANGE LABEL			TEL302-9	TERMINAL
	51	TSC8906-0	FERRITE CORE(BIG)		JC1301	TJC6137	GNA TERMINAL
						TJC6137	GNA TERMINAL
		TUC85981-1	SHIELD CASE COVER(AC)		UC1303	TJC6137	GNA TERMINAL
		TUC87532 TUX80701-2	SHIELD PLATE(IC) CORD BRACKET(BIG)		10400	T 100407	L.,
		TUX87108-1	SHIELD CASE(AC)	A		TJC6137 TJS8A505	GNA TERMINAL
		TUX87116	3P SOCKET BRACKET			TAGDSP301NT	CRT SOCKET SPARK GAP
						TAGDSP301NT	SPARK GAP
Δ			3P CONNECTOR ASSY			TAGDSP301NT	SPARK GAP
			3P CONNECTOR ASSY				
		TXAJTE4P589	4P CONNECTOR ASSY			TAGDSP301NT	SPARK GAP
		TXAJTE8P089	BP CONNECTOR ASSY			TGPS152GL	SPARK GAP
	5/	XNG3BS	NUT			TAGDSP301NT EVQR1AL13	SPARK GAP
		XSN3+10S	SCREW			TSE80735	SWITCH SWITCH
		XTV3+10C	SCREW			,	
		XTV3+12C	SCREW		SW1302	TSE80373	SWITCH
		XTV3+20J	SCREW			TSE80948	SWITCH
	58	XTV3+6C	SCREW			TSE80373	SWITCH
1	59	XTV3+8C	SCREW	- 1			TERMINAL
		XTV3+8F	SCREW			1 502-5	TERMINAL
	i	XWA3B	WASHER		V1301-	TWHZZ2035	PHONO PIN CABLE
1		XWC3BFN	WASHER		V1302-	TWHZZ2035	PHONO PIN CABLE
	}	XWGT40660	WASHER				PHONO PIN CABLE
		XWG3F10	WASHER			TAXNEVEOCS	CR COMBINATION
1		XYA4+EF8	SCREW	İ	A3302	TAXNFV506S	CR COMBINATION
	- 1	XYE3+EC8	SCREW		хззоз Н	TAXNFV506S	CR COMBINATION
		XYE3+EF8	SCREW	ĺ			
	1	XYN3+C10	SCREW				
	201100	TV4 ITE400054	LOD COMMENTED COM				
			12P CONNECTOR ASSY				
			12P CONNECTOR 3P CONNECTOR ASSY	}			
C	N304-	TXAJTE5P320A	5P CONNECTOR ASSY	1			
C	N305A	TXAJTE4P587A	4P CONNECTOR ASSY		1		
ĺ					1		
			4P SOCKET				
			3P CONNECTOR ASSY				
			7P CONNECTOR ASSY 7P SOCKET	- 1	ļ		
i			6P CONNECTOR ASSY				
			S. SOUTHER ASST				
C	N501B	TJ\$878306	6P SOCKET				
			5P CONNECTOR ASSY				
			5P CONNECTOR				
			5P CONNECTOR ASSY				
	MaO3B	TJS878305	5P CONNECTOR				
C	N504	TJ\$878203	3P SOCKET				
			9P SOCKET		1		
	W13011	030/0209	DE SUCKET		,		
C	N1304		3P SOCKET				